



***THE PUSH-FIT SOLUTION FOR  
PLUMBING AND HEATING SYSTEMS***

*Speedfit Fittings are suitable for use with copper pipe.*



*Includes this NEW addition:*

 **Layflat Pipe**  
*Installing pipe just got a lot easier.*

***UK PRODUCT INSTALLATION GUIDE  
APRIL 2013***



## *Worldwide Connections*

The John Guest Group has a long established reputation as a world leading manufacturer of push-fit fittings, tube and other fluid control products. A reputation built on producing consistently high quality products with an ongoing ommitment to value engineering and product development.



## *Quality Manufacture*

**A commitment to quality is at the heart of the John Guest Philosophy.**

The strictest control is maintained by virtue of the fact that design and manufacture is carried out in modern purpose built manufacturing centres in west London and at Maidenhead in Berkshire.

Maintaining control over the whole process from initial tool design and tool making through to final assembly and testing ensuring that only products of the highest quality are produced.

The company believe it is this commitment to quality that has led to it receiving prestigious awards from many of the world's leading testing and approvals organisations.

John Guest is a preferred supplier to many international companies.



BS 7291 Parts 1, 2 and 3  
KM39767



## STANDARDS AND AFFILIATIONS

Extensive tests have shown that Speedfit products will withstand temperatures and pressures well in excess of normal working conditions.

JG Speedfit should be installed to conform with good plumbing practice.

British Gas Service has accepted the John Guest Speedfit System as being suitable for open vented and sealed central heating systems and as eligible for acceptance onto its service contracts.



# Contents

### ***Plumbing and Heating***

*Pages 15 to 36*



### ***Fittings for Cold Water Services***

*Pages 37 to 42*



### ***Underfloor Heating Systems***

*Pages 59 to 68*



### ***Energy Saver Plus***

*Pages 69 and 70*



### ***Room Packs***

*Page 71*



*Also in this edition:*

### ***Layflat Barrier Pipe***

*Page 24*





## THE PUSH-FIT SOLUTION FOR PLUMBING AND HEATING SYSTEMS

JG Speedfit is a Push-fit system suitable for the plumbing of normal domestic hot and cold water services and central heating applications, including pressurised and combi systems.

Speedfit Fittings have been designed for use with both Speedfit and copper pipe, in diameters of 10mm to 28mm.

They are approved by the British Board of Agrément and Water Regulations Advisory Scheme. Speedfit 'PEM' fittings and PEX and Polybutylene Barrier Pipe are Kitemarked to BS7291 Parts 1, 2 and 3 Class S Licence No KM39767.

Speedfit fittings and barrier pipe offer a complete system of plastic plumbing. They are manufactured to comply with BS7291 Parts 1, 2 and 3 Class S.

Performance specifications are well within those required for most normal domestic central heating and water supply systems including:

- Mains fed and indirect cold water systems.
- Vented and unvented hot water systems.
- Vented central heating systems.
- Sealed central heating systems provided temperatures and pressures comply with BS7291 Parts 1, 2 and 3 Class S.
- Underfloor heating.

Extensive tests have shown that Speedfit products will withstand temperatures and pressures well in excess of normal working conditions.

JG Speedfit should be installed to conform with good plumbing practice.

British Gas Service has accepted the John Guest Speedfit System as being suitable for open vented and sealed central heating systems and as eligible for acceptance onto its service contracts.

## 25 YEAR GUARANTEE

As a result of long term test programmes and rigorous quality standards John Guest Speedfit Limited offer a 25 year guarantee against the defects in materials or manufacturing of 'PEM', 'PSE' and 'SFM' Range Plumbing Fittings and Speedfit Barrier Pipe manufactured by John Guest.

John Guest Underfloor Heating Products, Brass Manifolds and Radiator Valves, which should be installed and maintained in accordance with our recommendations, carry a 2 year guarantee from date of delivery against defects in materials and manufacture.

John Guest Plumbing and Heating Products are for use with normal UK domestic plumbing and heating systems and supplied in accordance with our Conditions of Sale.

## TECHNICAL CHECKLIST

The Technical Checklist for Plumbing and Heating Products is on pages 73 to 75.



Speedfit Support's national team of technical engineers is available to help you get the best from your Speedfit System, be it assistance or advice.

Their service includes a free underfloor heating estimate, onsite installation advice, a technical helpline and a free CAD design service.

**Technical Help Desk: 01895 425333**  
**8am to 5pm Monday through Friday**



*Onsite Installation  
Advice*



*Free Design  
Service*



*Online  
Estimator*



*Technical Helpline*



*Online Info*

## SPECIAL APPLICATIONS

**Boats.** The flexibility of the Speedfit System ensures it can be cabled easily around the interior and hidden from view.

**Caravans.** Speedfit is ideal for caravan installations due to its flexibility and its resistance to corrosion and freezing.

**Exhibitions.** The unique ability of the Speedfit System to be easily demounted and reused, together with its flexibility, makes Speedfit ideal for this application.

**Agricultural and Horticultural.** Speedfit has many applications in agricultural and horticultural environments.

**Portable Buildings (site cabins, toilets).** As with caravans, Speedfit is well suited to this application.

## WORKING TEMPERATURES AND PRESSURES

| Application                                 | Usual working temperature, °C | Maximum working temperature, °C    | Maximum working pressure, bar |
|---------------------------------------------|-------------------------------|------------------------------------|-------------------------------|
| Cold Water<br>(indirect and direct mains)   | 20                            | 20                                 | 12                            |
| Central Heating                             | 82                            | 105, short term malfunction at 114 | 3                             |
| Hot Water<br>(including unvented cylinders) | 65                            | 95                                 | 6                             |

Speedfit fittings suitable for central heating systems can withstand temperatures up to 114°C intermittently for short periods.

Speedfit fittings shown as not suitable for central heating systems are used primarily on the domestic hot and cold water system accepting temperatures of up to 65°C.

## HANDLING FITTINGS AND PIPE

Ensure fittings and pipe are kept clean at all times by keeping them in bags and boxes provided.

Do not empty Speedfit Products onto the floor area.

Ensure internal 'O' Ring seals are kept free from dirt and debris.

## PRODUCT SELECTION AND INSTALLATION

John Guest fittings and related products are specifically designed and manufactured by John Guest to the Technical Specifications set out in the John Guest Product Catalogues. All John Guest fittings and related products should be selected, installed, used and maintained in accordance with these Technical Specifications. It is the customer's / user's responsibility to ensure that John Guest fittings and related products are suitable for their intended applications, are properly installed and maintained and are used in accordance with the Technical Specifications. It is also the customer's / user's responsibility to provide it's own customers with any relevant technical information about John Guest products it supplies them.

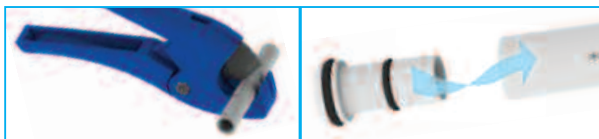
Speedfit should not be used for gas, fuel oil or compressed air applications.

John Guest produce a Push-fit system of pipe and fittings for compressed air situations. See separate literature for details.

# MAKING A GOOD CONNECTION

Fittings and pipe should be kept clean, bagged and undamaged before use.

## PREPARE THE PIPE

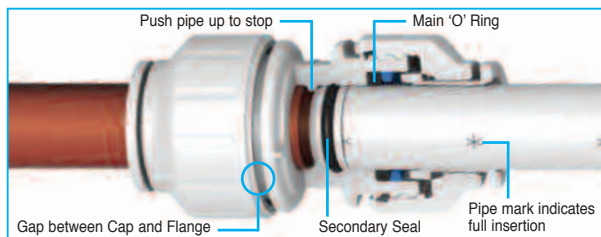


Ensure the pipe is free of score marks. Cut the pipe square. When using Speedfit Barrier Pipe cut along an insertion mark. We recommend the use of JG Pipe Cutters.

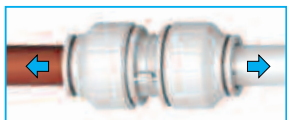
To prevent damage to the 'O' ring remove all burrs and sharp edges. When using Speedfit Pipe use a Superseal Pipe Insert or a standard Speedfit Pipe Insert. A twisting motion will aid insertion. The insert should only be used with Speedfit Pipe.

## TWIST AND LOCK FITTINGS

The fitting should be in the 'unlocked' position, this is shown by a small gap between the screw cap and the body flange.



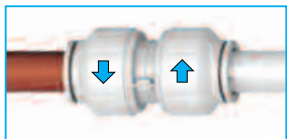
Push the pipe into the fitting, up to the pipe stop. If the Speedfit Pipe has been cut correctly the insertion mark on the pipe will be level with the collet head. The 'O' ring on the Superseal Pipe Insert provides a secondary seal against the bore of the fitting. **A good connection has been made.**



If you are not using collet clips, (see page 26) ensure that the screwcaps are in the locked position.

Pull to check it is secure. It is good practice to test the system prior to leaving the site or before use. Our recommended test procedure is shown in our Technical Checklist.

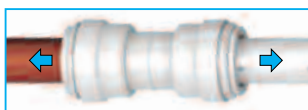
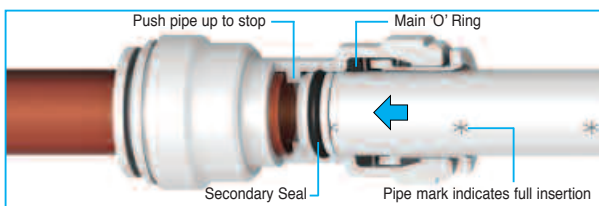
## ADDED BENEFIT OF TWIST AND LOCK



Twist the screwcap until it touches the body flange. This locks the pipe into position and increases the 'O' ring seal around the pipe for greater security.

## STANDARD FITTINGS

Standard Speedfit connections are made in the same way as Twist and Lock.



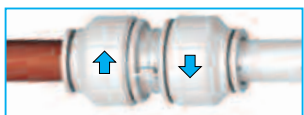
Pull to check the connection is secure. It is good practice to test the system prior to leaving the site or before use.

Our recommended test procedure is shown in our Technical Checklist.

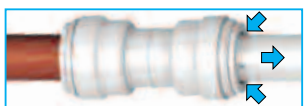
## TO DISCONNECT

Ensure the system is depressurised.

The screw cap on Twist and Lock Fittings will need to be turned back to the unlocked position.



For both Twist and Lock and Standard fittings, push the collet square against the face of the fitting by using fingers or with the help of our collet release tool.



With the collet held in position the pipe can be removed.

The fitting can be used again without the need for replacement parts.

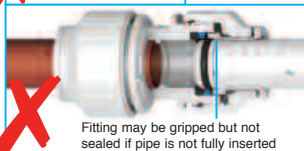
## WHAT NOT TO DO



Don't use hacksaws to cut the pipe or leave burrs on the end of the pipe. Score marks can cause leaks passed the 'O' Ring.



Don't use damaged or scored pipe.



Don't forget to push the pipe fully into the fitting, passed both the collet (gripper) and the 'O' ring.

Fitting may be gripped but not sealed if pipe is not fully inserted

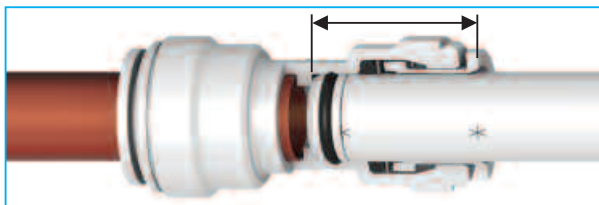
Do not insert fingers into the fitting as the stainless steel teeth may cause injury.

Remember to pressure test the completed installation according to the recommendations in our Technical Checklist.

## PIPE STOP DISTANCES

Stops are located at the following distances from the end of the fitting:

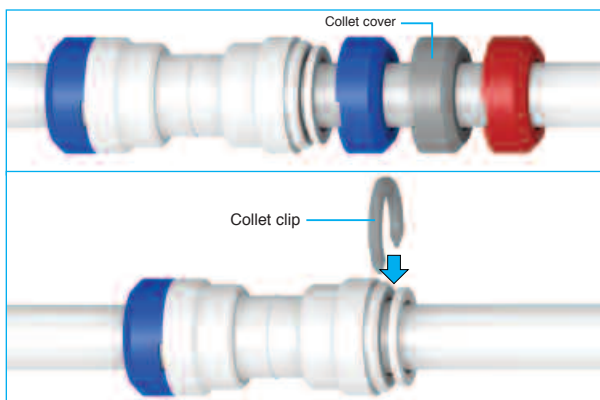
| Size          | 10mm | 15mm | 22mm | 28mm |
|---------------|------|------|------|------|
| Stop Distance | 20mm | 30mm | 35mm | 44mm |



## COLLET COVERS AND COLLET CLIPS

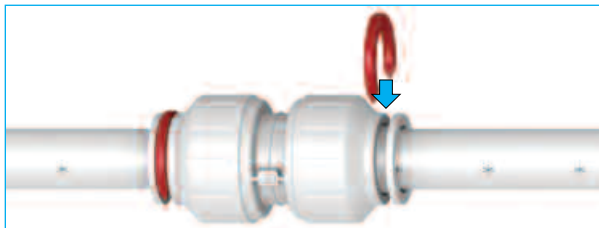
Use a collet cover or collet clip to provide added security against pipe disconnection, e.g. the fitting coming into contact with rigid surfaces and behind dry-lining walls.

Collet covers for use with standard Speedfit fittings, are available in white or in red or blue to allow colour coding of pipes.



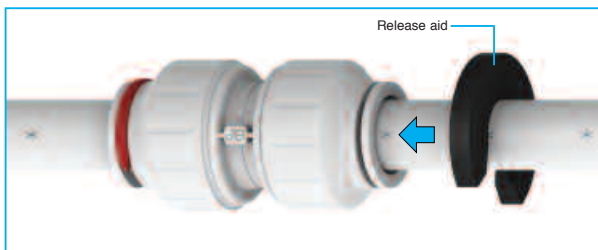
White or grey collet clips are used with standard fittings to prevent accidental pipe disconnection.

Red or Blue collet clips provide colour coding of pipe on Twist and Lock fittings. They are not designed to prevent accidental release and should be fitted when the fitting is in the locked position.



## RELEASE AID

The action of pressure in a system could increase the grip of the collet. The release aid allows a firmer grip on the collet whilst removing the pipe.



## STOP END



The unique feature of the Speedfit Concept, the ability to disconnect the fitting should you want to, means the Speedfit Stop End not only provides a permanent leakproof seal, but can be readily removed to allow work to restart or to allow an extension to a system. Thus, the fitting is especially useful to allow water to be turned back on, overnight for instance, or if a job has to be interrupted for another reason.

Stop ends are also useful when pressure testing a system before appliances are connected.

## STEM ELBOW

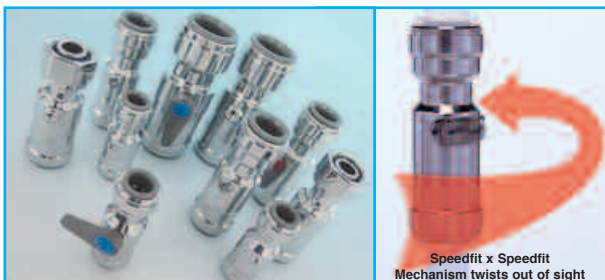


Designed to simplify pipe connection in restricted spaces. The Speedfit Stem Elbow provides an instant swivel fitting so pipe can be orientated in any direction.

A special 10mm version gives a neat connection from concealed plumbing to a radiator.

## SERVICE VALVES

The Speedfit range of brass chromium plated service valves can be used on both hot and cold water services and central heating. Push fit connections mean much reduced installation time, especially in confined spaces.



The valves, in 10 to 22mm, have a 1/4 turn open/close mechanism operated by a screwdriver slot or a lever. The ability of Speedfit products to twist whilst in situ allows the screwdriver slot operating valve to be turned out of sight, helping to avoid unauthorised tampering.

## FLEXI HOSES

Manufactured to a quality you would expect from Speedfit, our range of Flexi Hoses has nearly 50 different patterns. A special pattern has been designed to help the installation of monoblocs, each hose in a pair having a different spanner location to ease connection of the threaded end into the monoblocs inlets.

Flexi Hoses are listed on pages 29 to 32.



## TAP CONNECTORS

Speedfit manufacturer a wide range of connectors including conventional straight and bent tap connectors.



The range also offers a special and unique Tap Connector that only requires a simple hand tightening to connect up a terminal tap, mixer or a float valve. An integral seal within the fitting avoids the need for further sealant. The connectors are useful when replacing existing brassware or in other confined spaces.

Coupling up to a supply is easy. The pipe is simply pushed home into the Speedfit connection and is instantly secured, without the need for specialist tools.

## SPEEDFIT MANIFOLD

Speedfit have introduced an innovative 22mm x 10mm 4 way manifold. Departing from the usual manifold design, this new product has 4 in-line 10mm outlets, offering a neater envelope size and therefore a much smaller installation space.

Other benefits include better flow characteristics and a more even distribution of hot water.

The 22mm and 10mm Speedfit push-fit connections make for a fast and easy installation, even in confined spaces.

Whilst designed as heating product, the manifold can also be used in a mains pressure hot or cold domestic plumbing system, to feed bathroom or kitchen taps and mixers. This allows for a more efficient installation as every terminal fitting has its own dedicated supply.



## APPLIANCE TAPS

The Speedfit Range includes an Appliance Tap for the permanent connection of washing machines and dishwashers, thus enabling complete water isolation to the appliances.



A simple push-fit connection of the supply pipe and a plastic thread on the outlet to marry well with the plastic thread on the hose means the Speedfit Appliance Tap is very easy to install. The large round handle is easy to grip and turn.

## SUPERSEAL PIPE INSERT

The Superseal Pipe Insert has been developed to be used with Speedfit Barrier Pipe and Speedfit Fittings to provide an extra line of defence when installing a Speedfit Push-fit System.

The insert has its own 'O' ring which, together with a stem sliding within the inside diameter of the pipe gives a secondary seal against the inside of the fitting.



The Speedfit Connection, when made with the insert, has a number of design features.

Sliding the stem of the insert into the pipe gives greater compression of the main 'O' ring on the pipe and greater rigidity of the length of pipe within the fitting, reducing the chance of leaks if a side load is applied.

A connection is easier to make because the head of the insert has been designed for ease of insertion.

Superseal Inserts are listed on page 25.

## HOW SPEEDFIT WORKS

The JG Speedfit system uses a simple push-fit action meaning that there is no flux, flames or mess. All fittings have a grip then seal construction, made up of a collet with stainless steel teeth to grip an 'O' ring to provide a permanent leak proof seal.

The additional benefit of 'Twist and Lock' is that a twist of a screwcap locks the pipe in position and provides increased compression on the 'O' ring for even greater security. With plastic pipe available in straight lengths or coils, the flexible system will ensure a fast, simple and reliable installation.

### Features

- *Truly demountable without damage to pipe or fitting.*
- *Grip and seal connection.*
- *Superseal Insert gives secondary seal.*
- *Reduced pipe insertion force.*
- *Lightweight and easy to handle on site.*

### Why Speedfit?

- *Installation time reduced by up to 40%.*
- *Pipe flexibility permits the cabling of pipe through less accessible areas.*
- *No risk of fire or flames from a blowtorch.*
- *Easier to work in confined places.*
- *A permanent leak-proof connection.*
- *Corrosion free.*
- *No scale build up.*
- *Lower thermal diffusivity maintains safer surface temperature.*
- *Pipe elasticity can reduce the possibility of bursting under freezing conditions.*
- *Lead free and non toxic.*
- *Less noise from water flow and expansion/contraction.*
- *Long pipe lengths reduce the number of fittings required.*

### **Twist and Lock Cap.**

Increases compression on the 'O' ring seal around the pipe and locks the pipe into position.

### **Pipe Stop.**

Push the pipe all the way onto the fitting to ensure full insertion.

### **Stainless Steel Teeth.**

Provides a firm grip on plastic or copper pipe.

### **Superseal 'O' Ring.**

Pipe insert gives a secondary seal.

### **Main 'O' Ring Seal.**

Ensures a permanent leak-proof connection.

# WHITE PLUMBING FITTINGS

Kitemarked to BS 7291 and with WRAS Approval.



## EQUAL STRAIGHT CONNECTOR



| PART No. | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|----------|------------|------------|------------|
| PEM0410W | 10         | 10         | 150        |
| PEM0415W | 15         | 10         | 60         |
| PEM0422W | 22         | 5          | 30         |
| PEM0428W | 28         | 2          | 10         |

Suitable for central heating systems.

## REDUCING STRAIGHT COUPLER



| PART No.   | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|------------|------------|------------|------------|
| PEM201510W | 15 x 10    | 10         | 80         |
| PEM202215W | 22 x 15    | 5          | 40         |

Suitable for central heating systems.

## PE-COPPER COUPLER\*



Used to connect PE Pipe to Speedfit or to BS EN1057 Copper. Must not be buried directly into ground, soil, concrete or other substrates.

| PART No. | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|----------|------------|------------|------------|
| UG601B   | 20 x 15    | 1          | 150        |
| UG603B   | 25 x 15    | 1          | 100        |
| UG602B   | 25 x 22    | 1          | 80         |
| UG604B   | 32 x 28    | 1          | 60         |

Cold water only.

\* Taken from the range of Speedfit Fittings for Cold Water Services. See separate section for details and Technical Specification.

## EQUAL ELBOW



| PART No. | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|----------|------------|------------|------------|
| PEM0310W | 10         | 10         | 150        |
| PEM0315W | 15         | 10         | 50         |
| PEM0322W | 22         | 5          | 25         |
| PEM0328W | 28         | 2          | 10         |

Suitable for central heating systems.

## REDUCING ELBOW



| PART No.   | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|------------|------------|------------|------------|
| PEM211510W | 15 x 10    | 10         | 50         |
| PEM212215W | 22 x 15    | 5          | 40         |

Suitable for central heating systems.

## STEM ELBOW



Provides a swivel type connection.



| PART No.          | PIPE<br>MM | STEM<br>MM  | BAG<br>QTY | Box<br>QTY |
|-------------------|------------|-------------|------------|------------|
| <b>PEM221010W</b> | <b>10</b>  | <b>x 10</b> | <b>10</b>  | <b>200</b> |
| <b>PEM221015W</b> | <b>10</b>  | <b>x 15</b> | <b>10</b>  | <b>150</b> |
| <b>PEM221515W</b> | <b>15</b>  | <b>x 15</b> | <b>10</b>  | <b>80</b>  |
| <b>PEM222222W</b> | <b>22</b>  | <b>x 22</b> | <b>5</b>   | <b>30</b>  |

Suitable for central heating systems  
Please note a Collet Cover cannot be used on a Speedfit end assembled with the stem of a 22mm Stem Elbow.

## 135° STEM ELBOW



| PART No.          | SIZE<br>MM     | BAG<br>QTY | Box<br>QTY |
|-------------------|----------------|------------|------------|
| <b>PEM571515W</b> | <b>15 x 15</b> | <b>10</b>  | <b>80</b>  |
| <b>PEM572222W</b> | <b>22 x 22</b> | <b>5</b>   | <b>30</b>  |

Suitable for central heating systems.

## EQUAL TEE



| PART No.        | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|-----------------|------------|------------|------------|
| <b>PEM0210W</b> | <b>10</b>  | <b>10</b>  | <b>100</b> |
| <b>PEM0215W</b> | <b>15</b>  | <b>5</b>   | <b>40</b>  |
| <b>PEM0222W</b> | <b>22</b>  | <b>5</b>   | <b>15</b>  |
| <b>PEM0228W</b> | <b>28</b>  | <b>2</b>   | <b>8</b>   |

Suitable for central heating systems.

## REDUCING TEE



Sizes are listed in the following order.



| PART No.           | SIZE<br>MM          | BAG<br>QTY | Box<br>QTY |
|--------------------|---------------------|------------|------------|
| <b>PEM3015BW</b>   | <b>15 x 10 x 10</b> | <b>10</b>  | <b>60</b>  |
| <b>PEM3015AW</b>   | <b>15 x 15 x 10</b> | <b>5</b>   | <b>40</b>  |
| <b>PEM3022CW</b>   | <b>15 x 15 x 22</b> | <b>5</b>   | <b>25</b>  |
| <b>PEM3022BW</b>   | <b>22 x 15 x 15</b> | <b>5</b>   | <b>25</b>  |
| <b>PEM3022DW</b>   | <b>22 x 15 x 22</b> | <b>5</b>   | <b>15</b>  |
| <b>PEM302210AW</b> | <b>22 x 22 x 10</b> | <b>5</b>   | <b>20</b>  |
| <b>PEM3022AW</b>   | <b>22 x 22 x 15</b> | <b>5</b>   | <b>15</b>  |
| <b>PEM3028BW</b>   | <b>28 x 22 x 22</b> | <b>2</b>   | <b>10</b>  |
| <b>PEM3028DW</b>   | <b>28 x 22 x 28</b> | <b>2</b>   | <b>10</b>  |
| <b>PEM302810AW</b> | <b>28 x 28 x 10</b> | <b>2</b>   | <b>10</b>  |
| <b>PEM302815AW</b> | <b>28 x 28 x 15</b> | <b>2</b>   | <b>10</b>  |
| <b>PEM3028AW</b>   | <b>28 x 28 x 22</b> | <b>2</b>   | <b>10</b>  |

Suitable for central heating systems.

## STEM TEE



Sizes are listed in the following order.



| PART No.          | SIZE<br>MM          | BAG<br>QTY | Box<br>QTY |
|-------------------|---------------------|------------|------------|
| <b>PEM532210W</b> | <b>22 x 22 x 10</b> | <b>5</b>   | <b>30</b>  |
| <b>PEM532215W</b> | <b>22 x 22 x 15</b> | <b>5</b>   | <b>25</b>  |

Suitable for central heating systems.

## FEMALE COUPLER - TAP CONNECTOR



Requires hand tightening only.

| PART NO.        | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|-----------------|------------------|------------|------------|
| <b>PSE3210W</b> | <b>10 x 1/2"</b> | <b>10</b>  | <b>150</b> |
| <b>PSE3201W</b> | <b>15 x 1/2"</b> | <b>10</b>  | <b>100</b> |
| <b>PSE3203W</b> | <b>15 x 3/4"</b> | <b>5</b>   | <b>70</b>  |
| <b>PSE3202W</b> | <b>22 x 3/4"</b> | <b>5</b>   | <b>50</b>  |

Suitable for central heating systems.

Note: Plastic threads are not as strong as metal threads.

For torque figures see Technical Checklist.

## STRAIGHT TAP CONNECTOR



With brass swivel nut and sealing washer.

| PART NO.          | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|-------------------|------------------|------------|------------|
| <b>PEMSTC1014</b> | <b>10 x 1/2"</b> | <b>10</b>  | <b>150</b> |
| <b>PEMSTC1514</b> | <b>15 x 1/2"</b> | <b>5</b>   | <b>50</b>  |
| <b>PEMSTC1516</b> | <b>15 x 3/4"</b> | <b>5</b>   | <b>50</b>  |
| <b>PEMSTC2216</b> | <b>22 x 3/4"</b> | <b>5</b>   | <b>40</b>  |

Suitable for central heating systems.

For torque figures see Technical Checklist.

## BENT TAP CONNECTOR



With brass swivel nut and sealing washer.

| PART NO.          | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|-------------------|------------------|------------|------------|
| <b>PEMBTC1014</b> | <b>10 x 1/2"</b> | <b>10</b>  | <b>150</b> |
| <b>PEMBTC1514</b> | <b>15 x 1/2"</b> | <b>5</b>   | <b>50</b>  |

Suitable for central heating systems.

For torque figures see Technical Checklist.

## STOP END



| PART NO.        | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|-----------------|------------|------------|------------|
| <b>PSE4610W</b> | <b>10</b>  | <b>10</b>  | <b>300</b> |
| <b>PSE4615W</b> | <b>15</b>  | <b>10</b>  | <b>200</b> |
| <b>PSE4622W</b> | <b>22</b>  | <b>5</b>   | <b>80</b>  |
| <b>PSE4628W</b> | <b>28</b>  | <b>5</b>   | <b>50</b>  |

Suitable for central heating systems.

## PLASTIC BACK PLATE ELBOW



| PART NO.     | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|--------------|------------------|------------|------------|
| <b>15PWB</b> | <b>15 x 1/2"</b> | <b>1</b>   | <b>25</b>  |

Hot and cold water only, 65°C maximum.

Protect from sunlight and frost.

## TANK CONNECTOR



Requires hand tightening only.  
Maximum wall thickness of tank 4mm.

| PART NO.       | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|----------------|------------|------------|------------|
| <b>CM0715S</b> | <b>15</b>  | <b>10</b>  | <b>60</b>  |
| <b>CM0722S</b> | <b>22</b>  | <b>5</b>   | <b>20</b>  |
| <b>CM0728S</b> | <b>28</b>  | <b>1</b>   | <b>10</b>  |

Suitable for cold water tanks only.

## REDUCER



| PART NO.          | SIZE<br>MM     | BAG<br>QTY | BOX<br>QTY |
|-------------------|----------------|------------|------------|
| <b>PEM061510W</b> | <b>15 x 10</b> | <b>10</b>  | <b>150</b> |
| <b>PEM062215W</b> | <b>22 x 15</b> | <b>10</b>  | <b>70</b>  |
| <b>PEM062815W</b> | <b>28 x 15</b> | <b>5</b>   | <b>40</b>  |
| <b>PEM062822W</b> | <b>28 x 22</b> | <b>5</b>   | <b>30</b>  |

Suitable for central heating systems.

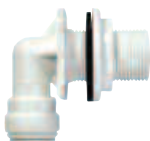
## PLUG



| PART NO.    | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|-------------|------------|------------|------------|
| <b>PL10</b> | <b>10</b>  | <b>10</b>  | <b>500</b> |
| <b>PL15</b> | <b>15</b>  | <b>10</b>  | <b>250</b> |
| <b>PL22</b> | <b>22</b>  | <b>10</b>  | <b>100</b> |
| <b>PL28</b> | <b>28</b>  | <b>10</b>  | <b>50</b>  |

Suitable for central heating systems.

## BULKHEAD ELBOW



| PART NO.         | SIZE<br>MM X BSP | PACK<br>QTY | BOX<br>QTY |
|------------------|------------------|-------------|------------|
| <b>CM551516W</b> | <b>15 x 3/4"</b> | <b>5</b>    | <b>25</b>  |

Not suitable for central heating systems.  
Hot and cold water only, 65°C maximum.

## WING BACK ELBOW



| PART NO.         | SIZE<br>MM X BSPT | BAG<br>QTY | BOX<br>QTY |
|------------------|-------------------|------------|------------|
| <b>UGPWB1514</b> | <b>15 x 1/2"</b>  | <b>1</b>   | <b>150</b> |

Cold Water only.

## 2 WAY DIVIDER



| PART NO.       | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|----------------|------------|------------|------------|
| <b>CM2315W</b> | <b>15</b>  | <b>5</b>   | <b>50</b>  |

Not suitable for central heating systems.

## 4 WAY MANIFOLD



| PART NO.          | SIZE<br>MM     | BAG<br>QTY | BOX<br>QTY |
|-------------------|----------------|------------|------------|
| <b>SFM512210E</b> | <b>22 x 10</b> | <b>5</b>   | <b>30</b>  |

Suitable for central heating systems.

## 4 PORT RAIL MANIFOLD

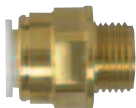


| PART NO.          | SIZE<br>MM     | BOX<br>QTY |
|-------------------|----------------|------------|
| <b>SFM522210E</b> | <b>22 x 10</b> | <b>10</b>  |
| <b>SFM522215E</b> | <b>22 x 15</b> | <b>10</b>  |

Suitable for central heating systems.

# BRASS FITTINGS

## BRASS MALE COUPLER



| PART No.  | SIZE<br>MM X BSPT | BAG<br>QTY | Box<br>QTY |
|-----------|-------------------|------------|------------|
| MW011504N | 15 x 1/2"         | 5          | 100        |
| MW012206N | 22 x 3/4"         | 5          | 50         |
| MW012808N | 28 x 1"           | 5          | 20         |

| PART No.  | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|-----------|------------------|------------|------------|
| 10MC(1/2) | 10 x 1/2"        | 5          | 100        |
| 15MC(1/2) | 15 x 1/2"        | 5          | 100        |
| 22MC(3/4) | 22 x 3/4"        | 5          | 50         |
| MW012818N | 28 x 1"          | 5          | 20         |

Suitable for central heating systems.  
Manufactured in DZR Brass.

## BRASS FEMALE COUPLER



| PART No.  | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|-----------|------------------|------------|------------|
| MW451514N | 15 x 1/2"        | 5          | 50         |
| MW452216N | 22 x 3/4"        | 5          | 50         |

Suitable for central heating systems.  
Manufactured in DZR Brass.

## BRASS BACK PLATE ELBOW



| PART No. | SIZE<br>MM X BSPT | BAG<br>QTY | Box<br>QTY |
|----------|-------------------|------------|------------|
| 15WB     | 15 x 1/2"         | 1          | 20         |
| 22WB     | 22 x 3/4"         | 1          | 10         |

Suitable for central heating systems.  
Manufactured in DZR Brass.

### Short Version

|       |           |   |    |
|-------|-----------|---|----|
| 15WB2 | 15 x 1/2" | 1 | 25 |
|-------|-----------|---|----|

Suitable for central heating systems.  
Manufactured in Brass.

## BRASS MALE STEM ADAPTOR



Converts Speedfit to male thread.

| PART No.  | SIZE<br>MM X BSPT | BAG<br>QTY | Box<br>QTY |
|-----------|-------------------|------------|------------|
| MW051504N | 15 x 1/2"         | 5          | 100        |
| MW052206N | 22 x 3/4"         | 5          | 50         |
| MW052818N | 28 x 1" BSP       | 10         | 20         |

Suitable for central heating systems.  
Manufactured in DZR Brass.

## BRASS FEMALE STEM ADAPTOR



| PART No.         | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|------------------|------------------|------------|------------|
| <b>MW501514N</b> | <b>15 x 1/2"</b> | <b>5</b>   | <b>50</b>  |
| <b>MW502216N</b> | <b>22 x 3/4"</b> | <b>5</b>   | <b>50</b>  |

Suitable for central heating systems.  
Manufactured in DZR Brass.

Converts Speedfit to female thread.

## BRASS MALE CYLINDER ADAPTOR



| PART No.     | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|--------------|------------------|------------|------------|
| <b>22CMA</b> | <b>22 x 1"</b>   | <b>5</b>   | <b>50</b>  |

Suitable for central heating systems.  
Manufactured in DZR Brass.

## BRASS FEMALE CYLINDER ADAPTOR



| PART No.     | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|--------------|------------------|------------|------------|
| <b>22CFA</b> | <b>22 x 1"</b>   | <b>5</b>   | <b>50</b>  |

Suitable for central heating systems.  
Manufactured in DZR Brass.

# VALVES

**1/4 Turn Valves.** These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position.

DO NOT USE THESE VALVES:

- In a partially open position to control flow.
- To provide a permanent termination.
- Without tubing assembled or plugged (or threaded connections sealed).
- As a tap or “faucet”.

1/4 Turn Valves are indicated by this marker ‘●’

## STOP VALVE



| PART NO.     | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|--------------|------------|------------|------------|
| <b>15STV</b> | <b>15</b>  | <b>1</b>   | <b>15</b>  |
| <b>22STV</b> | <b>22</b>  | <b>1</b>   | <b>5</b>   |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

## APPLIANCE TAP ●



| PART NO.     | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|--------------|------------------|------------|------------|
| <b>15APT</b> | <b>15 x 3/4"</b> | <b>5</b>   | <b>40</b>  |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.  
For torque figures on plastic threads  
please see Technical Checklist.

## APPLIANCE TEE ●



| PART NO.      | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|---------------|------------------|------------|------------|
| <b>15APT2</b> | <b>15 x 3/4"</b> | <b>5</b>   | <b>30</b>  |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

## EMERGENCY SHUT OFF TAP ●



| PART NO.      | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|---------------|------------|------------|------------|
| <b>15ESOT</b> | <b>15</b>  | <b>5</b>   | <b>40</b>  |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

## ANGLE STOP VALVE ●



| PART NO.    | SIZE<br>MM X INCH | Box<br>QTY |
|-------------|-------------------|------------|
| <b>ASV3</b> | <b>15 x 1/4"</b>  | <b>30</b>  |
| <b>ASV4</b> | <b>15 x 3/8"</b>  | <b>25</b>  |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

Provides an inline connection with shut off and check valve protection.  
For the easy installation of water coolers filtration equipment and vending machines.

## PLASTIC SERVICE VALVE •



| PART No.    | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|-------------|------------|------------|------------|
| <b>15SV</b> | <b>15</b>  | <b>5</b>   | <b>50</b>  |
| <b>22SV</b> | <b>22</b>  | <b>5</b>   | <b>25</b>  |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

## PLASTIC SERVICE VALVE WITH TAP CONNECTOR •



Grey

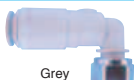


White

| PART No.         | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|------------------|------------------|------------|------------|
| <b>15SVSTC</b>   | <b>15 x 1/2"</b> | <b>5</b>   | <b>50</b>  |
| <b>15SVSTC-W</b> | <b>15 x 1/2"</b> | <b>5</b>   | <b>50</b>  |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

## PLASTIC ANGLE SERVICE VALVE WITH TAP CONNECTOR •



Grey



White

| PART No.         | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|------------------|------------------|------------|------------|
| <b>15SVBTC</b>   | <b>15 x 1/2"</b> | <b>5</b>   | <b>50</b>  |
| <b>15SVBTC-W</b> | <b>15 x 1/2"</b> | <b>5</b>   | <b>50</b>  |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

## PLASTIC BALL VALVE •



| PART No.      | SIZE<br>MM | PACK<br>QTY | Box<br>QTY |
|---------------|------------|-------------|------------|
| <b>15SV-H</b> | <b>15</b>  | <b>1</b>    | <b>40</b>  |
| <b>22SV-H</b> | <b>22</b>  | <b>1</b>    | <b>20</b>  |

Not suitable for central heating systems.  
Each valve has a red and a blue indice.

## DOUBLE CHECK VALVE



| PART No.     | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|--------------|------------|------------|------------|
| <b>15DCV</b> | <b>15</b>  | <b>5</b>   | <b>50</b>  |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

## BRASS CHROME PLATED BALL VALVE •



| PART No.    | SIZE<br>MM | PACK<br>QTY | Box<br>QTY |
|-------------|------------|-------------|------------|
| <b>10BV</b> | <b>10</b>  | <b>1</b>    | <b>30</b>  |
| <b>15BV</b> | <b>15</b>  | <b>1</b>    | <b>20</b>  |
| <b>22BV</b> | <b>22</b>  | <b>1</b>    | <b>15</b>  |

Suitable for central heating systems.  
Each Valve has a red and a blue indice.

## BRASS SERVICE VALVE •



| PART No.           | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|--------------------|------------|------------|------------|
| <b>15HSV-BRASS</b> | <b>15</b>  | <b>2</b>   | <b>20</b>  |

Suitable for central heating systems.

## BRASS CHROME PLATED SERVICE VALVE •



Mechanism twists out of sight, to discourage tampering.

| PART NO.     | SIZE<br>MM | PACK<br>QTY | Box<br>QTY |
|--------------|------------|-------------|------------|
| <b>10HSV</b> | <b>10</b>  | <b>1</b>    | <b>30</b>  |
| <b>15HSV</b> | <b>15</b>  | <b>2</b>    | <b>20</b>  |
| <b>22HSV</b> | <b>22</b>  | <b>1</b>    | <b>8</b>   |

Suitable for central heating systems.

## BRASS CHROME PLATED SERVICE VALVE WITH TAP CONNECTOR •



| PART NO.      | SIZE<br>MM X BSP | PACK<br>QTY | Box<br>QTY |
|---------------|------------------|-------------|------------|
| <b>15PTSV</b> | <b>15 x 1/2"</b> | <b>2</b>    | <b>20</b>  |
| <b>22PTSV</b> | <b>22 x 3/4"</b> | <b>1</b>    | <b>8</b>   |

Suitable for central heating systems.

## BRASS STOP VALVE



| PART NO.     | SIZE<br>MM | Box<br>QTY |
|--------------|------------|------------|
| <b>15BSC</b> | <b>15</b>  | <b>10</b>  |

Suitable for central heating only.  
Body and Head DZR Brass.

## BRASS MANIFOLD



| PART NO.      | DESCRIPTION   | SIZE             | PACK<br>QTY | Box<br>QTY |
|---------------|---------------|------------------|-------------|------------|
| <b>JGMAN2</b> | <b>2 Port</b> | <b>3/4" x 15</b> | <b>1</b>    | <b>30</b>  |
| <b>JGMAN3</b> | <b>3 Port</b> | <b>3/4" x 15</b> | <b>1</b>    | <b>25</b>  |
| <b>JGMAN4</b> | <b>4 Port</b> | <b>3/4" x 15</b> | <b>1</b>    | <b>20</b>  |

Not suitable for central heating systems.

Blanking plug supplied with each manifold.  
Each Manifold supplied with reversible red and blue discs.

## BRASS DRAIN COCK



| PART NO.     | SIZE<br>MM | PACK<br>QTY | Box<br>QTY |
|--------------|------------|-------------|------------|
| <b>15BDC</b> | <b>15</b>  | <b>5</b>    | <b>50</b>  |

Suitable for central heating systems.  
Manufactured in DZR Brass.

Please note a collet cover cannot be used on a Speedfit end assembled with a draincock. Draincocks can be fitted with a standard fitting fitted with a collet clip. When using with Twist and Lock Fittings the fitting must be locked.

## THERMOSTATIC RADIATOR VALVE



| PART NO.         | SIZE<br>MM | PACK<br>QTY | Box<br>QTY |
|------------------|------------|-------------|------------|
| <b>JGTHRAD15</b> | <b>15</b>  | <b>1</b>    | <b>10</b>  |

## LOCKSHIELD RADIATOR VALVE



| PART NO.       | SIZE<br>MM | PACK<br>QTY | Box<br>QTY |
|----------------|------------|-------------|------------|
| <b>JGRAD15</b> | <b>15</b>  | <b>1</b>    | <b>20</b>  |

## **Layflat Pipe**

**Lays Flat - Stays Flat - Ultra Flexible**

### JG LAYFLAT® POLYBUTYLENE BARRIER PIPE



**Coils.** The pipe is made from a soft material with little memory ensuring a flexible system. It has an inner barrier to stop the ingress of atmosphere. British Gas accepted for water pipe in vented and sealed central heating systems.

| PART NO.   | SIZE<br>MM X M | BAG<br>QTY | Box<br>QTY |
|------------|----------------|------------|------------|
| 15BPB-25C  | 15 x 25        | 1          | 8          |
| 15BPB-50C  | 15 x 50        | 1          | 6          |
| 15BPB-100C | 15 x 100       | 1          | 4          |
| 15BPB-120C | 15 x 120       | 1          | 4          |
| 15BPB-150C | 15 x 150       | 1          | 3          |
| 15BPB-300C | 15 x 300       | 1          |            |
| 22BPB-25C  | 22 x 25        | 1          | 6          |
| 22BPB-50C  | 22 x 50        | 1          | 4          |

Suitable for central heating systems.

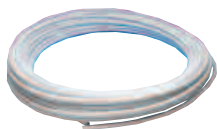


**Easy to Handle**



**Ultra Flexible**

### SPEEDFIT PEX BARRIER PIPE



**Coils**

The pipe has an inner barrier to stop the ingress of atmosphere. British Gas accepted for water pipe in vented and sealed central heating systems.

| PART NO.    | SIZE<br>MM X M | BAG<br>QTY | Box<br>QTY |
|-------------|----------------|------------|------------|
| 10BPEX-25C  | 10 x 25        | 1          | 20         |
| 10BPEX-50C  | 10 x 50        | 1          | 10         |
| 10BPEX-100C | 10 x 100       | 1          | 6          |
| 15BPEX-25C  | 15 x 25        | 1          | 8          |
| 15BPEX-50C  | 15 x 50        | 1          | 5          |
| 15BPEX-100C | 15 x 100       | 1          | 5          |
| 15BPEX-120C | 15 x 120       | 1          | 5          |
| 15BPEX-150C | 15 x 150       | 1          | 4          |
| 22BPEX-25C  | 22 x 25        | 1          | 8          |
| 22BPEX-50C  | 22 x 50        | 1          | 5          |

Suitable for central heating systems.

### SPEEDFIT PEX BARRIER PIPE



**Straight lengths**

The pipe has an inner barrier to stop the ingress of atmosphere.

Minimum order quantity for 6 metre lengths is 10 packs

| PART NO.     | SIZE<br>MM X M | PACK<br>QTY |
|--------------|----------------|-------------|
| 15BPEX-20X2L | 15 x 2         | 20          |
| 15BPEX-20X3L | 15 x 3         | 20          |
| 15BPEX-20X6L | 15 x 6         | 20          |
| 22BPEX-20X2L | 22 x 2         | 20          |
| 22BPEX-20X3L | 22 x 3         | 20          |
| 22BPEX-20X6L | 22 x 6         | 20          |
| 28BPEX-10X3L | 28 x 3         | 10          |
| 28BPEX-10X6L | 28 x 6         | 10          |

Suitable for central heating systems.

## PIPE IN PIPE



| PART No.           | SIZE<br>MM X M | PACK<br>QTY |
|--------------------|----------------|-------------|
| <b>15PIP-50C-E</b> | <b>15 x 50</b> | <b>1</b>    |
| <b>22PIP-50C-E</b> | <b>22 x 50</b> | <b>1</b>    |

## RED AND BLUE SPEEDPEX BARRIER PIPE



Red

Blue

Straight Lengths. The pipe has an inner barriers to stop the ingress of air.

| PART No.              | SIZE<br>MM X M | PACK<br>QTY |
|-----------------------|----------------|-------------|
| <b>15BPEX-20X6L-R</b> | <b>15 x 6</b>  | <b>20</b>   |
| <b>22BPEX-20X6L-R</b> | <b>22 x 6</b>  | <b>20</b>   |
| <b>15BPEX-20X6L-B</b> | <b>15 x 6</b>  | <b>20</b>   |
| <b>22BPEX-20X6L-B</b> | <b>22 x 6</b>  | <b>20</b>   |

Minimum order quantity. 20 packs of 15mm or 10 packs of 22mm.

## SUPERSEAL PIPE INSERT



To be used only with Speedfit Pipe and Speedfit Fittings to enhance the sealing security of the connections, see page 12.

| PART No.     | SIZE<br>MM | BAG<br>QTY | Box<br>QTY  |
|--------------|------------|------------|-------------|
| <b>STS10</b> | <b>10</b>  | <b>50</b>  | <b>1000</b> |
| <b>STS15</b> | <b>15</b>  | <b>50</b>  | <b>500</b>  |
| <b>STS22</b> | <b>22</b>  | <b>25</b>  | <b>250</b>  |
| <b>STS28</b> | <b>28</b>  | <b>10</b>  | <b>150</b>  |

Suitable for central heating systems.

## PIPE INSERT



To be used when connecting Speedfit Pipe to a compression fitting. See Page 43.

| PART No.      | SIZE<br>MM | BAG<br>QTY | Box<br>QTY  |
|---------------|------------|------------|-------------|
| <b>TSM10N</b> | <b>10</b>  | <b>50</b>  | <b>1000</b> |
| <b>TSM15N</b> | <b>15</b>  | <b>50</b>  | <b>500</b>  |
| <b>TSM22N</b> | <b>22</b>  | <b>25</b>  | <b>250</b>  |
| <b>TSM28N</b> | <b>28</b>  | <b>10</b>  | <b>150</b>  |

Suitable for central heating systems.

## CONDUIT ELBOW



| PART No.      | SIZE<br>MM             | BAG<br>QTY | Box<br>QTY |
|---------------|------------------------|------------|------------|
|               | <b>Fits</b>            |            |            |
| <b>CONELB</b> | <b>10, 15 &amp; 22</b> | <b>10</b>  | <b>70</b>  |

## PIPE REPAIR KIT



| PART No.     | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|--------------|------------|------------|------------|
| <b>15RKP</b> | <b>15</b>  | <b>1</b>   | <b>80</b>  |
| <b>22RKP</b> | <b>22</b>  | <b>1</b>   | <b>50</b>  |

Suitable for central heating systems.

Provides a simple way of repair on a rigid pipe run.

Remove a damaged section of pipe and replace with a repair kit.

## SLIP TEE CONNECTOR



| PART No.     | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|--------------|------------|------------|------------|
| <b>15TKP</b> | <b>15</b>  | <b>1</b>   | <b>80</b>  |
| <b>22TKP</b> | <b>22</b>  | <b>1</b>   | <b>40</b>  |

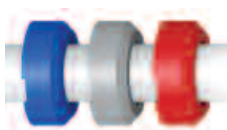
Suitable for central heating systems.

Provides a simple way to break into an existing pipe run.

## COLLET COVER



Available in white, red or blue



| PART No.        | SIZE<br>MM | BAG<br>QTY |
|-----------------|------------|------------|
| <b>PKM1910W</b> | <b>10</b>  | <b>100</b> |
| <b>PKM1910R</b> | <b>10</b>  | <b>100</b> |
| <b>PKM1910B</b> | <b>10</b>  | <b>100</b> |
| <b>AM1915W</b>  | <b>15</b>  | <b>100</b> |
| <b>PM1915R</b>  | <b>15</b>  | <b>100</b> |
| <b>PM1915B</b>  | <b>15</b>  | <b>100</b> |
| <b>AM1922W</b>  | <b>22</b>  | <b>50</b>  |
| <b>PM1922R</b>  | <b>22</b>  | <b>50</b>  |
| <b>PM1922B</b>  | <b>22</b>  | <b>50</b>  |

Suitable for central heating systems

## COLLET LOCKING CLIP



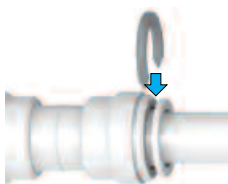
Grey

White



Red

Blue



| PART No.       | SIZE<br>MM | BAG<br>QTY |
|----------------|------------|------------|
| <b>CM1810S</b> | <b>10</b>  | <b>100</b> |
| <b>CM1815S</b> | <b>15</b>  | <b>100</b> |
| <b>CM1822S</b> | <b>22</b>  | <b>100</b> |
| <b>CM1810W</b> | <b>10</b>  | <b>100</b> |
| <b>CM1815W</b> | <b>15</b>  | <b>100</b> |
| <b>CM1822W</b> | <b>22</b>  | <b>100</b> |
| <b>CM1810R</b> | <b>10</b>  | <b>100</b> |
| <b>CM1815R</b> | <b>15</b>  | <b>100</b> |
| <b>CM1822R</b> | <b>22</b>  | <b>100</b> |
| <b>CM1810B</b> | <b>10</b>  | <b>100</b> |
| <b>CM1815B</b> | <b>15</b>  | <b>100</b> |
| <b>CM1822B</b> | <b>22</b>  | <b>100</b> |

-----Suitable for central heating systems.

White and grey collet clips prevent accidental release of pipe from standard fittings.

Red and blue clips provide colour coding of pipe, they should not be used to prevent accidental release of pipe.

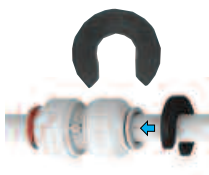
## CONDUIT PIPE



To be used when Speedfit Pipe is laid in Concrete and Masonry, see section on page 54.

|       | PART No.            | SIZE<br>MM X M | PACK<br>QTY |
|-------|---------------------|----------------|-------------|
| Black | <b>15BLKCON-25C</b> | <b>15 x 25</b> | <b>1</b>    |
|       | <b>15BLKCON-50C</b> | <b>5 x 50</b>  | <b>1</b>    |
|       | <b>22BLKCON-25C</b> | <b>22 x 25</b> | <b>1</b>    |
|       | <b>22BLKCON-50C</b> | <b>22 x 50</b> | <b>1</b>    |
| Red   | <b>15REDCON-50C</b> | <b>15 x 50</b> | <b>1</b>    |
|       | <b>22REDCON-50C</b> | <b>22 x 50</b> | <b>1</b>    |
| Blue  | <b>15BLUCON-50C</b> | <b>15 x 50</b> | <b>1</b>    |
|       | <b>22BLUCON-50C</b> | <b>22 x 50</b> | <b>1</b>    |

## RELEASE AID



| PART No.    | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|-------------|------------|------------|------------|
| <b>10RA</b> | <b>10</b>  | <b>10</b>  | <b>500</b> |
| <b>15RA</b> | <b>15</b>  | <b>10</b>  | <b>500</b> |
| <b>22RA</b> | <b>22</b>  | <b>10</b>  | <b>400</b> |
| <b>28RA</b> | <b>28</b>  | <b>10</b>  | <b>300</b> |

## COLD FORMING BEND



| PART No.     | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|--------------|------------|------------|------------|
| <b>10CFB</b> | <b>10</b>  | <b>10</b>  | <b>200</b> |
| <b>15CFB</b> | <b>15</b>  | <b>10</b>  | <b>30</b>  |
| <b>22CFB</b> | <b>22</b>  | <b>10</b>  | <b>10</b>  |

To help create a tighter bend than the minimum with unsupported pipe.

## BENDING SPRINGS



| PART No.       | SIZE<br>MM | PACK<br>QTY |
|----------------|------------|-------------|
| <b>JG-BS10</b> | <b>10</b>  | <b>5</b>    |
| <b>JG-BS15</b> | <b>15</b>  | <b>5</b>    |
| <b>JG-BS22</b> | <b>22</b>  | <b>5</b>    |

## RADIATOR PLATE



| PART No.       | BAG<br>QTY | BOX<br>QTY |
|----------------|------------|------------|
| <b>JG- ROP</b> | <b>1</b>   | <b>25</b>  |

Creates a neat outlet for 10mm supply pipes to a radiator. To be used with single gang 25mm steel K0 boxes to BS 4662, fitted with rubber grommet. See page 47.

## PIPE CUTTER



| PART No.     | PACK<br>QTY |
|--------------|-------------|
| <b>JG-TS</b> | <b>1</b>    |

For up to 22mm size pipe.

## HEAVY DUTY PIPE CUTTER



| PART No.     | PACK<br>QTY |
|--------------|-------------|
| <b>JGHDC</b> | <b>1</b>    |

For up to 28mm size pipe.

## FOIL TAPE



| PART<br>No.   | SIZE<br>MM X M | PACK<br>QTY |
|---------------|----------------|-------------|
| <b>JGTAPE</b> | <b>50 x 45</b> | <b>8</b>    |

Metallic tape to meet NHBC requirements for plastic pipe to be detected inside walls.

## PIPE CLIPS AND SPACERS



White

| PART No. | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|----------|------------|------------|------------|
| PC15W    | 15         | 50         | 200        |
| PC22W    | 22         | 50         | 100        |
| PC28W    | 28         | 20         | 80         |
| PCSW     |            | 50         | 400        |



Red

|       |    |    |     |
|-------|----|----|-----|
| PC15R | 15 | 50 | 200 |
| PC22R | 22 | 50 | 100 |
| PC28R | 28 | 20 | 80  |



Blue

|       |    |    |     |
|-------|----|----|-----|
| PC15B | 15 | 50 | 200 |
| PC22B | 22 | 50 | 100 |
| PC28B | 28 | 20 | 80  |

## NAIL CLIP



| PART No. | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|----------|------------|------------|------------|
| NPC10    | 10         | 50         | 1000       |
| NPC15    | 15         | 50         | 400        |
| NPC22    | 22         | 50         | 250        |
| NPC28    | 28         | 20         | 200        |

## PLUMBING SPARE PARTS

### COLLETS



For PKM Fittings

| PART No. | SIZE<br>MM | PACK<br>QTY |
|----------|------------|-------------|
| PXC 10   | 10         | 20          |
| PXC 15   | 15         | 20          |
| SPF 22   | 22         | 20          |
| PXC 28   | 28         | 20          |

For Twist and Lock Fittings

|        |    |    |
|--------|----|----|
| PXC 10 | 10 | 20 |
| PXC 15 | 15 | 20 |
| PXC 22 | 22 | 20 |
| PXC 28 | 28 | 20 |

### EPDM 'O' RING



| PART No. | SIZE<br>MM | PACK<br>QTY |
|----------|------------|-------------|
| 10 EPR   | 10         | 20          |
| 15 EPR   | 15         | 20          |
| 22 EPR   | 22         | 20          |
| 28 EPR   | 28         | 20          |

### THREAD WASHER



| PART No. | SIZE | PACK<br>QTY |
|----------|------|-------------|
| 1/2 EPW  | 1/2  | 20          |
| 3/4 EPW  | 3/4  | 20          |

For use with Female Coupler/Tap Connector.

# WHITE FLEXI HOSES

*Not suitable for central heating systems.  
Hot and Cold water only, 6 Bar @ 65°C*



## SPEEDFIT X UNION NUT



|        | PART No. | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|--------|----------|------------------|------------|------------|
| 300mm  | WFLX15   | 15 x 1/2"        | 2          | 100        |
|        | WFLX16   | 15 x 3/4"        | 2          | 100        |
|        | WFLX22   | 22 x 3/4"        | 2          | 100        |
| 500mm  | WFLX18   | 15 x 1/2"        | 2          | 100        |
|        | WFLX20   | 15 x 3/4"        | 2          | 100        |
|        | WFLX19   | 22 x 3/4"        | 2          | 50         |
| 1000mm | WFLX40   | 15 x 1/2"        | 1          | 20         |

## SPEEDFIT X SPEEDFIT



|       | PART No. | SIZE<br>MM X MM | BAG<br>QTY | Box<br>QTY |
|-------|----------|-----------------|------------|------------|
| 300mm | WFLX33   | 15 x 10         | 2          | 100        |
|       | WFLX17   | 15 x 15         | 2          | 100        |
| 500mm | WFLX21   | 15 x 15         | 2          | 100        |

## SPEEDFIT X PLAIN STEM



|       | PART No. | PIPE<br>MM | STEM<br>MM | BAG<br>QTY | Box<br>QTY |
|-------|----------|------------|------------|------------|------------|
| 200mm | WFLX51   | 15         | 15         | 2          | 200        |

## ELBOW PATTERN



|       | PART No. | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|-------|----------|------------------|------------|------------|
| 300mm | WFLX36   | 15 x 1/2"        | 2          | 100        |

## SPEEDFIT X UNION NUT WITH SERVICE VALVE •



|                           | PART No. | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|---------------------------|----------|------------------|------------|------------|
| Plastic Valve with Handle |          |                  |            |            |
| 300mm                     | WFLX37-H | 15 x 1/2"        | 2          | 100        |
|                           | WFLX39-H | 22 x 3/4"        | 2          | 50         |

## FOR MONOBLOC MIXERS



|       | PART No. | SIZE<br>MM X MALE | PACK<br>QTY | Box<br>QTY |
|-------|----------|-------------------|-------------|------------|
| 300mm | WFLX28   | 15 x M10          | 2           | 100        |
|       | WFLX29   | 15 x M12          | 2           | 100        |

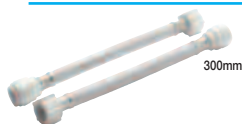
## WHITE FLEXI HOSES With Plastic Wingnut

Hand tightening only, no spanner required



*Not suitable for central heating systems.  
Hot and Cold water only, 6 Bar @ 65°C*

### SPEEDFIT X UNION NUT



300mm

500mm

| PART No. | SIZE<br>MM X BSP | BAG<br>QTY | BOX<br>QTY |
|----------|------------------|------------|------------|
| PFLX15   | 15 x 1/2"        | 2          | 100        |
| PFLX16   | 15 x 3/4"        | 2          | 100        |
| PFLX22   | 22 x 3/4"        | 2          | 80         |
| PFLX18   | 15 x 1/2"        | 2          | 100        |
| PFLX19   | 22 x 3/4"        | 2          | 50         |

### SPEEDFIT X UNION NUT (WITH EXTRA HOSE FLEXIBILITY)

**NEW**

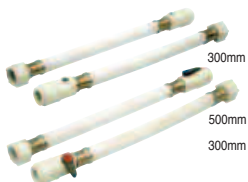


300mm

**MORE  
FLEXIBLE**

| PART No. | SIZE<br>MM X BSP | BAG<br>QTY | BOX<br>QTY |
|----------|------------------|------------|------------|
| PFLX88   | 15 x 1/2"        | 1          | 100        |

### SPEEDFIT X UNION NUT WITH SERVICE VALVE •



300mm

500mm

300mm

| PART No.                         | SIZE<br>MM X BSP | BAG<br>QTY | BOX<br>QTY |
|----------------------------------|------------------|------------|------------|
| <b>Plastic Valves</b>            |                  |            |            |
| PFLX37                           | 15 x 1/2"        | 2          | 100        |
| PFLX78                           | 15 x 1/2"        | 2          | 80         |
| <b>Plastic Valve with Handle</b> |                  |            |            |
| PFLX37-H                         | 15 x 1/2"        | 2          | 100        |

### IDENTITY DISCS



For handles on service valves.

| PART No. | PACK<br>QTY |
|----------|-------------|
| FLX-RED  | 10          |
| FLX-BLU  | 10          |

**1/4 Turn Valves.** These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position.

DO NOT USE THESE VALVES:

- In a partially open position to control flow.
- To provide a permanent termination.
- Without tubing assembled or plugged (or threaded connections sealed).
- As a tap or "faucet".

1/4 Turn Valves are indicated by this marker '•'

# BRAIDED FLEXI HOSES

*Not suitable for central heating systems.*

*Hot and Cold water only, 6 Bar @ 65°C.*

**WRAS**  
APPROVED  
PRODUCT

1/4 Turn Valves are indicated by this marker '●'. See page 30

## SPEEDFIT X UNION NUT

|        | PART No.                    | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|--------|-----------------------------|------------------|------------|------------|
|        |                             |                  |            |            |
| 150mm  | FLX43P                      | 15 x 1/2"        | 2          | 150        |
|        |                             |                  |            |            |
| 300mm  | FLX34P                      | 10 x 1/2"        | 2          | 150        |
|        | FLX35P                      | 15 x 3/8"        | 2          | 150        |
|        | FLX15P                      | 15 x 1/2"        | 2          | 100        |
|        | FLX16P                      | 15 x 3/4"        | 2          | 100        |
|        | FLX22P                      | 22 x 3/4"        | 2          | 100        |
|        |                             |                  |            |            |
| 500mm  | FLX18P                      | 15 x 1/2"        | 2          | 100        |
|        | FLX20P                      | 15 x 3/4"        | 2          | 80         |
|        | FLX19P                      | 22 x 3/4"        | 2          | 50         |
|        | FLX23P <sup>Full Bore</sup> | 22 x 3/4"        | 2          | 40         |
|        |                             |                  |            |            |
| 1000mm | FLX40P                      | 15 x 1/2"        | 1          | 20         |
|        | FLX42                       | 15 x 3/4"        | 5          | 25         |
|        | FLX41P                      | 22 x 3/4"        | 1          | 20         |

## SPEEDFIT X SPEEDFIT

|        | PART No. | SIZE<br>MM X MM | BAG<br>QTY | Box<br>QTY |
|--------|----------|-----------------|------------|------------|
|        |          |                 |            |            |
| 300mm  | FLX33P   | 15 x 10         | 2          | 150        |
|        | FLX17P   | 15 x 15         | 2          | 100        |
|        | FLX26P   | 22 x 22         | 2          | 60         |
| 500mm  | FLX21P   | 15 x 15         | 2          | 100        |
|        | FLX27P   | 22 x 22         | 2          | 60         |
| 1000mm | FLX47    | 15 x 15         | 5          | 25         |

## SPEEDFIT X MALE

|       | PART No. | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|-------|----------|------------------|------------|------------|
|       |          |                  |            |            |
| 300mm | FLX49    | 15 x 3/8"        | 25         | 100        |

## ELBOW PATTERN

|       | PART No. | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|-------|----------|------------------|------------|------------|
|       |          |                  |            |            |
| 300mm | FLX36P   | 15 x 1/2"        | 2          | 100        |

## SPEEDFIT X PLAIN STEM

|       | PART No. | PIPE<br>MM | STEM<br>MM | BAG<br>QTY | Box<br>QTY |
|-------|----------|------------|------------|------------|------------|
|       |          |            |            |            |            |
| 300mm | FLX53    | 15         | 15         | 25         | 100        |

## SPEEDFIT X UNION NUT WITH SERVICE VALVE •



| PART NO.                         | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|----------------------------------|------------------|------------|------------|
| <b>Plastic Valves</b>            |                  |            |            |
| FLX37P                           | 15 x 1/2"        | 2          | 100        |
| FLX39P                           | 22 x 3/4"        | 2          | 50         |
| <b>Plastic Valve with Handle</b> |                  |            |            |
| FLX37-H                          | 15 x 1/2"        | 2          | 100        |
| FLX39-H                          | 22 x 3/4"        | 2          | 50         |

## SPEEDFIT X SPEEDFIT WITH SERVICE VALVE •



| PART NO.           | SIZE<br>MM X MM | BAG<br>QTY | Box<br>QTY |
|--------------------|-----------------|------------|------------|
| <b>Brass Valve</b> |                 |            |            |
| FLX44P             | 15 x 15         | 2          | 80         |
| FLX45P             | 15 x 15         | 2          | 60         |

## FOR MONOBLOC MIXERS



| PART NO. | SIZE<br>MM X MALE | PACK<br>QTY | Box<br>QTY |
|----------|-------------------|-------------|------------|
| FLX48    | 12 x M10          | 2           | 100        |
| FLX28    | 15 x M10          | 2           | 100        |
| FLX29    | 15 x M12          | 2           | 100        |

## BRAIDED FLEXI HOSES With Metal Connections

*Not suitable for central heating systems.*

*Hot and Cold water only, 10 Bar @ 85°C, 12.5 Bar @ 20°C.*

## SPEEDFIT X UNION NUT



| PART NO. | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|----------|------------------|------------|------------|
| FLX15MP  | 15 x 1/2"        | 2          | 80         |
| FLX22MP  | 22 x 3/4"        | 2          | 80         |
| FLX18MP  | 15 x 1/2"        | 2          | 60         |
| FLX19MP  | 22 x 3/4"        | 2          | 50         |

## SPEEDFIT X SPEEDFIT



| PART NO. | SIZE<br>MM X MM | BAG<br>QTY | Box<br>QTY |
|----------|-----------------|------------|------------|
| FLX17MP  | 15 x 15         | 2          | 80         |
| FLX21MP  | 15 x 15         | 2          | 60         |

## SPEEDFIT X UNION NUT WITH SERVICE VALVE •



| PART NO.           | SIZE<br>MM X BSP | BAG<br>QTY | Box<br>QTY |
|--------------------|------------------|------------|------------|
| <b>Brass Valve</b> |                  |            |            |
| FLX24P             | 15 x 1/2"        | 2          | 80         |
| FLX25P             | 22 x 3/4"        | 2          | 30         |
| FLX31P             | 15 x 1/2"        | 2          | 50         |
| FLX38P             | 15 x 3/4"        | 2          | 50         |
| FLX32P             | 22 x 3/4"        | 2          | 30         |

Kitemarked to BS 7291 and with WRAS Approval.



## EQUAL STRAIGHT CONNECTOR



| PART NO.  | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|-----------|------------|------------|------------|
| PEM0410DG | 10         | 10         | 150        |
| PEM0415DG | 15         | 10         | 60         |
| PEM0422DG | 22         | 5          | 30         |

Suitable for central heating systems.

## REDUCING STRAIGHT COUPLER



| PART NO.    | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|-------------|------------|------------|------------|
| PEM201510DG | 15 x 10    | 10         | 80         |
| PEM202215DG | 22 x 15    | 5          | 40         |

Suitable for central heating systems.

## EQUAL ELBOW



| PART NO.  | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|-----------|------------|------------|------------|
| PEM0310DG | 10         | 10         | 150        |
| PEM0315DG | 15         | 10         | 50         |
| PEM0322DG | 22         | 5          | 25         |

Suitable for central heating systems.

## STEM ELBOW



| PART NO.    | PIPE STEM<br>MM MM | BAG<br>QTY | Box<br>QTY |
|-------------|--------------------|------------|------------|
| PEM221010DG | 10 x 10            | 10         | 200        |
| PEM221515DG | 15 x 15            | 10         | 80         |

Suitable for central heating systems.

Provides a swivel type connection.

## REDUCER



| PART NO.    | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|-------------|------------|------------|------------|
| PEM061510DG | 15 x 10    | 10         | 150        |
| PEM062215DG | 22 x 15    | 10         | 70         |

Suitable for central heating systems.

## EQUAL TEE



| PART No.         | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|------------------|------------|------------|------------|
| <b>PEM0210DG</b> | <b>10</b>  | <b>10</b>  | <b>100</b> |
| <b>PEM0215DG</b> | <b>15</b>  | <b>5</b>   | <b>40</b>  |
| <b>PEM0222DG</b> | <b>22</b>  | <b>5</b>   | <b>15</b>  |

Suitable for central heating systems.

## REDUCING TEE



| PART No.            | SIZE<br>MM          | BAG<br>QTY | BOX<br>QTY |
|---------------------|---------------------|------------|------------|
| <b>PEM3022BDG</b>   | <b>22 x 15 x 15</b> | <b>5</b>   | <b>25</b>  |
| <b>PEM3022DDG</b>   | <b>22 x 15 x 22</b> | <b>5</b>   | <b>15</b>  |
| <b>PEM302210ADG</b> | <b>22 x 22 x 10</b> | <b>5</b>   | <b>20</b>  |
| <b>PEM3022ADG</b>   | <b>22 x 22 x 15</b> | <b>5</b>   | <b>15</b>  |

Suitable for central heating systems.

Sizes are listed in the following order.



## FEMALE COUPLER - TAP CONNECTOR



| PART No.         | SIZE<br>MM X BSP   | BAG<br>QTY | BOX<br>QTY |
|------------------|--------------------|------------|------------|
| <b>PSE3201DG</b> | <b>15mm x 1/2"</b> | <b>10</b>  | <b>100</b> |
| <b>PSE3203DG</b> | <b>15mm x 3/4"</b> | <b>5</b>   | <b>70</b>  |
| <b>PSE3202DG</b> | <b>22mm x 3/4"</b> | <b>5</b>   | <b>50</b>  |

Suitable for central heating systems.

Note: Plastic threads are not as strong as metal threads.

For torque figures see Technical Checklist.

Requires hand tightening only.

## STOP END



| PART No.         | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|------------------|------------|------------|------------|
| <b>PSE4610DG</b> | <b>10</b>  | <b>10</b>  | <b>300</b> |
| <b>PSE4615DG</b> | <b>15</b>  | <b>10</b>  | <b>200</b> |
| <b>PSE4622DG</b> | <b>22</b>  | <b>5</b>   | <b>80</b>  |
| <b>PSE4628DG</b> | <b>28</b>  | <b>5</b>   | <b>50</b>  |

Suitable for central heating systems.

## STRAIGHT TAP CONNECTOR



| PART<br>No.          | SIZE<br>MM X BSP   | BAG<br>QTY | BOX<br>QTY |
|----------------------|--------------------|------------|------------|
| <b>PEMSTC1514-DG</b> | <b>15mm x 1/2"</b> | <b>5</b>   | <b>50</b>  |
| <b>PEMSTC1516-DG</b> | <b>15mm x 3/4"</b> | <b>5</b>   | <b>50</b>  |
| <b>PEMSTC2216-DG</b> | <b>22mm x 3/4"</b> | <b>5</b>   | <b>40</b>  |

Suitable for central heating systems.

For torque figures see Technical Checklist.

With brass swivel nut and sealing washer.

# GREY RANGE CONTINUED

## BENT TAP CONNECTOR



With brass swivel nut and sealing washer.

| PART No.      | SIZE<br>MM X BSP | BAG QTY | Box QTY |
|---------------|------------------|---------|---------|
| PEMBTC1514-DG | 15mm x 1/2"      | 5       | 50      |

Suitable for central heating systems.  
For torque figures see Technical Checklist.

## APPLIANCE TAP •



| PART No. | SIZE<br>MM X BSP | BAG QTY | Box QTY |
|----------|------------------|---------|---------|
| 15APT-DG | 15mm x 3/4"      | 5       | 40      |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.  
For torque figures on plastic threads  
please see Technical Checklist.

## EMERGENCY SHUT OFF TAP •



| PART No.  | SIZE<br>MM | BAG QTY | Box QTY |
|-----------|------------|---------|---------|
| 15ESOT-DG | 15         | 5       | 40      |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

**1/4 Turn Valves.** These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position.

DO NOT USE THESE VALVES:

- In a partially open position to control flow.
- To provide a permanent termination.
- Without tubing assembled or plugged (or threaded connections sealed).
- As a tap or “faucet”.

1/4 Turn Valves are indicated by this marker ‘•’

## SPEEDFIT PEX BARRIER PIPE



Straight lengths

The pipe has an inner barrier  
to stop the ingress of atmosphere.

| PART No.        | SIZE<br>MM X M | PACK QTY |
|-----------------|----------------|----------|
| 15BPEX-20x2L-DG | 15 x 2         | 20       |
| 15BPEX-20x3L-DG | 15 x 3         | 20       |
| 22BPEX-20x2L-DG | 22 x 2         | 20       |
| 22BPEX-20x3L-DG | 22 x 3         | 20       |

Suitable for central heating systems.

## POLYBUTYLENE BARRIER PIPE



Coils: The pipe has an inner barrier to stop the ingress of atmosphere.

| PART No.     | SIZE<br>MM X M | PACK<br>QTY |
|--------------|----------------|-------------|
| 10BPB-50C-DG | 10 x 50        | 1           |
| 15BPB-25C-DG | 15 x 25        | 1           |
| 15BPB-50C-DG | 15 x 50        | 1           |
| 22BPB-25C-DG | 22 x 25        | 1           |

Suitable for central heating systems.

## PIPE INSERT



| PART No. | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|----------|------------|------------|------------|
| TSM10DG  | 10         | 50         | 1000       |
| TSM15DG  | 15         | 50         | 500        |
| TSM22DG  | 22         | 25         | 250        |

Suitable for central heating systems.

## OTHER PLUMBING FITTINGS

### CONVERSION CONNECTOR



Connects imperial to metric pipe.

| PART No. | SIZE          | BAG<br>QTY | BOX<br>QTY |
|----------|---------------|------------|------------|
| NC471    | 1/2 id x 15mm | 5          | 500        |
| NC2324   | 3/4 id x 22mm | 5          | 30         |

Suitable for central heating systems.

### SLIP CONNECTOR



| PART No.  | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|-----------|------------|------------|------------|
| CM-SC-15S | 15         | 10         | 60         |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

### HOSE CONNECTOR



| PART No. | SIZE<br>MM X INCH | BOX<br>QTY |
|----------|-------------------|------------|
| NC448    | 15mm x 1/2"       | 1000       |
| NC473    | 22mm x 3/4"       | 400        |
| NC737    | 22mm x 1/2"       | 500        |

Not suitable for central heating systems.  
Hot and Cold water only, 65°C maximum.

### UNEQUAL STRAIGHT CONNECTOR



| PART No. | SIZE<br>MM X INCH | BAG<br>QTY | BOX<br>QTY |
|----------|-------------------|------------|------------|
| NC2511   | 15mm x 3/8"       | 10         | 150        |

Not suitable for central heating systems.  
Hot and cold water only, 65°C maximum.

# **Speedfit<sup>®</sup> Blue**

## **FITTINGS FOR COLD WATER SERVICES**



### **ABOVE AND BELOW GROUND**

This new range of fittings for MDPE Pipe has an improved collet with stainless steel teeth to provide extra grip on the pipe and has WRAS Approval.

### **APPLICATIONS**

Speedfit underground fittings for MRS PE80 metric size polyethylene cold water service pipe have been designed for connection of:

- 1. Blue MDPE pipes to BS 6572** - used for underground service pipes for potable water.
- 2. Black MDPE pipes to BS6730** - used for conveyance of potable water above ground or for industrial services above or below ground.
- 3. Pipe to ISO 161/1, BS ISO 11922 and DIN 16893.**

Making the connection could not be easier. All you need is the pipe, the fitting and a pair of hands. The range is designed to provide a long service life and includes adaptors for screwed pipe, copper and imperial sized LDPE.

### **INSTALLATION BENEFITS**

- Easy to use in confined spaces, no tools required.
- Fast installation with resulting cost savings.
- Lightweight and slimline.
- Ready for immediate installation, no dismantling.
- No adjustments required after fitting.
- Adaptors for screwed pipe, copper and imperial LDPE.

### **PERFORMANCE BENEFITS**

- Maintenance free.
- Durable with high resistance to impact.
- Patented collet ensures high resistance to pull out.
- Lead free and non toxic.
- Will not support biological growth.
- A reliable and trouble free leakproof connection.



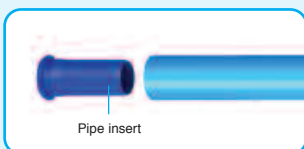
## TECHNICAL CHECKLIST

The Technical Checklist for Cold Water Services Fittings is on page 76.

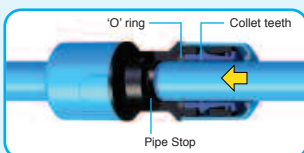
### MAKING A GOOD CONNECTION



Cut pipe square using pipe cutters remove burrs and sharp edges.



Always use a Speedfit Pipe Insert, which must be fully inserted.

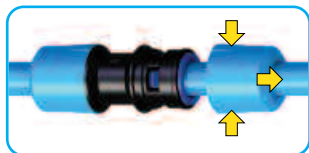


Push the pipe into the fitting, up to the pipe stop. The Stainless Steel teeth grip the pipe, the "O" ring provides a permanent leakproof seal.

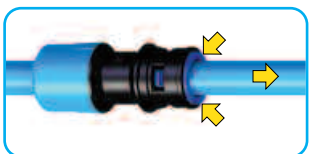


Pull to check the system is secure then test the system to ensure it is water tight.

### TO DISCONNECT



Ensure the system is depressurised. Remove the Collet Cover by sliding it along the pipe. Squeezing the raised portions will aid removal.



Push the Collet square against the fitting. With the Collet held in this position, the pipe can be withdrawn.

## PRODUCT RANGE



### EQUAL STRAIGHT CONNECTOR



| PART NO. | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|----------|------------|------------|------------|
| UG401B   | 20         | 1          | 100        |
| UG402B   | 25         | 1          | 60         |
| UG403B   | 32         | 1          | 40         |

Cold water only.

### REDUCING STRAIGHT CONNECTOR



| PART NO. | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|----------|------------|------------|------------|
| UG501B   | 25 x 20    | 1          | 80         |
| UG502B   | 32 x 25    | 1          | 50         |

Cold water only.

### PE-COPPER COUPLER



Used to connect PE Pipe to copper or Speedfit Plumbing Pipe. Must not be buried directly into ground, soil, concrete or other substrates.

| PART NO. | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|----------|------------|------------|------------|
| UG601B   | 20 x 15    | 1          | 150        |
| UG603B   | 25 x 15    | 1          | 100        |
| UG602B   | 25 x 22    | 1          | 80         |
| UG604B   | 32 x 28    | 1          | 60         |

Cold water only.

### MALE ADAPTOR



| PART NO. | SIZE<br>MM X THREAD | QTY<br>BAG | Box<br>QTY |
|----------|---------------------|------------|------------|
| UG101B   | 20 x 1/2" BSP       | 1          | 150        |
| UG102B   | 25 x 3/4" BSP       | 1          | 100        |
| UG103B   | 32 x 1" BSPT        | 1          | 60         |
| UG104B   | 32 x 1.1/2" BSPT    | 1          | 80         |

Cold water only.

## FEMALE ADAPTOR



| PART NO.       | SIZE<br>MM X BSP | BAG<br>QTY | BOX<br>QTY |
|----------------|------------------|------------|------------|
| <b>UG4501B</b> | <b>20 x 1/2"</b> | <b>1</b>   | <b>100</b> |
| <b>UG4502B</b> | <b>25 x 3/4"</b> | <b>1</b>   | <b>100</b> |

Cold water only.

## EQUAL ELBOW



| PART NO.      | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|---------------|------------|------------|------------|
| <b>UG301B</b> | <b>20</b>  | <b>1</b>   | <b>100</b> |
| <b>UG302B</b> | <b>25</b>  | <b>1</b>   | <b>50</b>  |
| <b>UG303B</b> | <b>32</b>  | <b>1</b>   | <b>30</b>  |

Cold water only.

## WALL PLATE ELBOW



| PART NO.         | SIZE<br>MM X BSP | BAG<br>QTY | BOX<br>QTY |
|------------------|------------------|------------|------------|
| <b>UGPWB2014</b> | <b>20 x 1/2"</b> | <b>1</b>   | <b>100</b> |
| <b>UGPWB2514</b> | <b>25 x 1/2"</b> | <b>1</b>   | <b>70</b>  |
| <b>UGPWB2516</b> | <b>25 x 3/4"</b> | <b>1</b>   | <b>70</b>  |

Cold water only.

## WING BACK ELBOW



| PART NO.         | SIZE<br>MM X BSPT | BAG<br>QTY | BOX<br>QTY |
|------------------|-------------------|------------|------------|
| <b>UGPWB1514</b> | <b>15 x 1/2"</b>  | <b>1</b>   | <b>150</b> |

Cold water only.

## STEM ELBOW



| PART NO.         | PIPE OD<br>MM | STEM OD<br>MM | BAG<br>QTY | BOX<br>QTY |
|------------------|---------------|---------------|------------|------------|
| <b>UG222025B</b> | <b>20</b>     | <b>25</b>     | <b>1</b>   | <b>100</b> |
| <b>UG222525B</b> | <b>25</b>     | <b>25</b>     | <b>1</b>   | <b>80</b>  |
| <b>UG223232B</b> | <b>32</b>     | <b>32</b>     | <b>1</b>   | <b>50</b>  |

Cold water only.

Stem cannot be disconnected from mating connector with collet cover fitted.

## EQUAL TEE



| PART NO.      | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|---------------|------------|------------|------------|
| <b>UG201B</b> | <b>20</b>  | <b>1</b>   | <b>50</b>  |
| <b>UG202B</b> | <b>25</b>  | <b>1</b>   | <b>40</b>  |
| <b>UG203B</b> | <b>32</b>  | <b>1</b>   | <b>15</b>  |

Cold water only.

## REDUCING TEE



| PART NO.       | SIZE<br>ENDS MM | SIZE<br>BRANCH MM | BAG<br>QTY | BOX<br>QTY |
|----------------|-----------------|-------------------|------------|------------|
| <b>UG232AB</b> | <b>32</b>       | <b>25</b>         | <b>1</b>   | <b>15</b>  |

Cold water only.

## STOP END



| PART NO.       | SIZE<br>MM | BAG<br>QTY | BOX<br>QTY |
|----------------|------------|------------|------------|
| <b>UG4620B</b> | <b>20</b>  | <b>1</b>   | <b>150</b> |
| <b>UG4625B</b> | <b>25</b>  | <b>1</b>   | <b>100</b> |

Cold water only.



Easy to connect



Easy to disconnect

## STOP TAP - MDPE x MDPE



The two Stoptaps for 15 or 22mm copper or PEX Pipe must not be buried directly into ground, soil, concrete or other substrates.

| PART NO.         | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|------------------|------------|------------|------------|
| <b>UGSTV2020</b> | <b>20</b>  | <b>1</b>   | <b>40</b>  |
| <b>UGSTV2525</b> | <b>25</b>  | <b>1</b>   | <b>30</b>  |
| <b>UGSTV3232</b> | <b>32</b>  | <b>1</b>   | <b>15</b>  |

Cold water only.

## STOP TAP - MDPE x COPPER OR PEX



The two Stoptaps for 15 or 22mm copper or PEX Pipe must not be buried directly into ground, soil, concrete or other substrates.

| PART NO.         | SIZE<br>MM     | BAG<br>QTY | Box<br>QTY |
|------------------|----------------|------------|------------|
| <b>UGSTV2515</b> | <b>25 x 15</b> | <b>1</b>   | <b>40</b>  |
| <b>UGSTV2522</b> | <b>25 x 22</b> | <b>1</b>   | <b>40</b>  |

Cold water only.

## PLUGS



| PART NO.      | SIZE<br>MM | BAG<br>BOX | Box<br>QTY |
|---------------|------------|------------|------------|
| <b>UG801E</b> | <b>20</b>  | <b>1</b>   | <b>50</b>  |
| <b>UG802E</b> | <b>25</b>  | <b>1</b>   | <b>40</b>  |
| <b>UG803E</b> | <b>32</b>  | <b>1</b>   | <b>30</b>  |

Cold water only.

## PIPE INSERT



| PART NO.           | SIZE<br>MM | BAG<br>QTY | Box<br>QTY |
|--------------------|------------|------------|------------|
| <b>UTS147 - DB</b> | <b>20</b>  | <b>10</b>  | <b>200</b> |
| <b>UTS197 - DB</b> | <b>25</b>  | <b>10</b>  | <b>150</b> |
| <b>UTS251 - DB</b> | <b>32</b>  | <b>2</b>   | <b>300</b> |

## IMPERIAL CONVERTER



Supplied with inch size Pipe Insert.

| PART NO.      | STEM<br>MM | IMPERIAL<br>PIPE SIZE | BAG<br>QTY | Box<br>QTY |
|---------------|------------|-----------------------|------------|------------|
| <b>UGICO1</b> | <b>20</b>  | <b>1/2"</b>           | <b>1</b>   | <b>100</b> |
| <b>UGICO2</b> | <b>25</b>  | <b>3/4"</b>           | <b>1</b>   | <b>80</b>  |

To convert metric size fitting for use with imperial size LDPE to BS1972 Class C or Class D.  
Stem cannot be disconnected from mating connector with collet cover fitted.

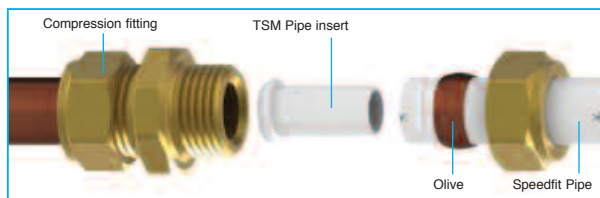
# SYSTEM CONNECTIONS

## CONNECTION TO COMPRESSION FITTING

Many but not all compression fittings are suitable for use with plastic fittings and pipe. Users should therefore check for compatibility. Compression fittings with short tube stop depth or brass olives should not be used with plastic fittings or pipe.

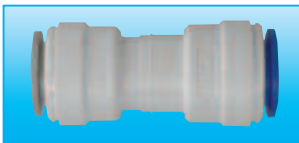
When using compression fittings with Speedfit pipe, a Standard Pipe Insert (prefix TSM) must be used to withstand the compressive pressure of the olive. The olive must be located within the length of the pipe insert and the pipe fully inserted into the fitting. The connection should not need more than 2 full turns after the olive has gripped the pipe. JG Speedfit recommend the use of soft copper olives.

Ensure nut and olive are in place before inserting pipe insert.



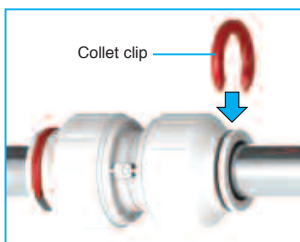
## CONNECTION TO IMPERIAL PIPE AND FITTINGS

The Speedfit Range includes couplers to connect Speedfit pipe to 1/2" to 1" BSP and BSPT. See page 19.



Fittings to connect imperial pipe to metric are shown on page 36.

## CONNECTION TO CHROME-PLATED COPPER PIPE



Speedfit fittings can be connected onto chromium plated copper pipe if the chromium plating is completely removed to the full depth of the fitting. To ensure maximum grip, the fitting of a collet clip is recommended.

It is not possible to connect Speedfit fittings to Stainless Steel Pipe.

## CONNECTION TO MAINS SUPPLY

In modern properties, water enters a building usually in blue MDPE (medium density polyethylene) pipe. In order to comply with Water Regulation Schedule 2.10, the internal plumbing system should be connected via a Speedfit Stop Tap from our Cold Water Services Range, Part No.'s UGSTV2515, 25mm x 15mm or UGSTV2522, 25mm x 22mm.

Connection of Speedfit Pipe to supply pipe of other materials should be via a stop tap with a 15mm or 22mm compression outlet.

## CONNECTION TO BOILERS

**Speedfit pipe should never be connected directly to a boiler.**

Although most modern boilers have a high limit thermostat, residual heat can be conducted by the heat exchanger. Therefore, Speedfit recommend a minimum of 1 metre from the boiler casing should be run in copper pipe unless otherwise stated in the boiler manufacturer's installation literature.

A gravity primary circuit operating on an uncontrolled cooking range or solid fuel boiler should be run entirely in copper and the heating circuit run in copper for the first metre.

Refer to BS 5955: Part 8 for further clarification.

All appliances should have safety devices to make sure they cannot operate above the working temperature and pressure range set out in our Technical Checklist on page 74. If safety devices are not incorporated within the appliance then external controls will be needed.

Water meters (and other devices) can contain check valves that prevent the expansion of heated water back down the main supply from a combi boiler. If plastic pipe is to be used, a suitable expansion vessel must be fitted. This is especially important to consider if a water meter is fitted retrospectively. Speedfit do not recommend the use of plastic pipe on the main supply between a water meter and a combi boiler if an expansion vessel is not fitted.

Speedfit Products should not be fitted to a sealed system oil boiler, a back fired boiler or other uncontrolled heat source.

Please also see **Drop-Pipe Systems** on page 46 and **System Commissioning and Flushing** on page 55 and 56.

## **CONTINUOUSLY OPERATED RE-CIRCULATING SYSTEMS (SECONDARY HOT WATER CIRCULATION/RING MAIN INSTALLATIONS):**

A continuously operated re-circulating system is a water-replenished circulating system which is maintained at a constant high temperature to provide a constant source of hot water. Continuously operated re-circulating systems are used to distribute constant hot water to draw off points that may be distant from the source or hot water storage vessel. Continuously operated re-circulating systems are very different from conventional hot water supply and central heating systems found in domestic properties, for which our products have been tested to, under either BS7291 2010 Class S or WRAS approval standards, and for this reason Speedfit products must not be used on any continuously operated re-circulating systems as they are not approved under the current version of these standards.

## **UNVENTED PRESSURISED CYLINDERS**

Unvented Pressurised Cylinders can be installed using Speedfit pipe and fittings. However if the safety parameters of the cylinder exceed those of the pipe and fittings it is possible to fit a pressure reduction valve on the out going hot supply pipe. This will not interfere with any other cylinder safety devices demanded by regulations as they are all fitted in the incoming side of the cylinder. Run a short length of copper pipe from the cylinder connection (about 150mm - 300mm) then fit a Honeywell DO5F pressure reduction valve. This will protect the pipe and fittings from excessive pressure in the event of boiler / cylinder malfunction. The factory fitted temperature / pressure relief valve on the cylinder will discharge below 100°C therefore protecting the pipe from excessive temperature.

## **CONNECTION TO CYLINDERS & WATER HEATERS**

Speedfit can be used on sealed and open vented heating systems, where boilers are either heating a hot water storage cylinder or instantaneous hot water such as a combination boiler. The temperature and pressure limits of the system must not exceed the maximum values stated under the heading 'Working Temperatures and Pressures'.

When using a traditional copper vented cylinder Speedfit Pipe and Fittings can be installed with direct connections to the cylinder.

Unvented pressurised cylinders can be installed using Speedfit Pipe and Fittings. However, insertion depths on compression joints that form part of the cylinder must be checked prior to installation and the use of standard pipe inserts (Prefix TSM) is recommended. In accordance with current U.K. Building Regulations (Part G), discharge pipes from temperature and/or pressure relief valves must be run in metal pipework.

Speedfit connections to combined Cylinder/Boiler units and Thermal Storage Units must be made outside the casing unless otherwise stated in manufacturers installation literature.

## DROP-PIPE SYSTEMS

Care should be taken when designing and installing a central heating system where radiators are supplied by pipe work which drops from an upper floor.

With this kind of system it is possible to trap air in the upper floor pipe work. When the boiler is fired the increase in pressure within the pipe caused by expanding air could cause the pipe to burst.

It is therefore essential that the system be designed so that any air can be removed from the system either automatically or manually by installing automatic or manual air vents at the highest points of the system.

## CONNECTION TO PUMPS AND VALVES

Speedfit Pipe should be connected to circulating pumps and motorised valves in accordance with the section in this book headed, "Connecting Plastic Pipe To Compression Fittings". If Speedfit Pipe is not mounted on a supporting structure, the pipe must be clipped close to the component's connections to ensure adequate support and to assist in the reduction of vibration.

For heavier equipment, ensure that appropriate metal brackets provide full and independent support of the components and that it does not rely solely on the pipework for support.

## CONNECTION TO COPPER PIPE

The minimum distance to make a solder connection on copper pipe inserted into a Speedfit Fitting is 450mm (18 inches). Ensure that any residual flux solder is not allowed to come in contact with the fitting. That same measurement is the safe distance to use a freezer kit to Speedfit Pipe.

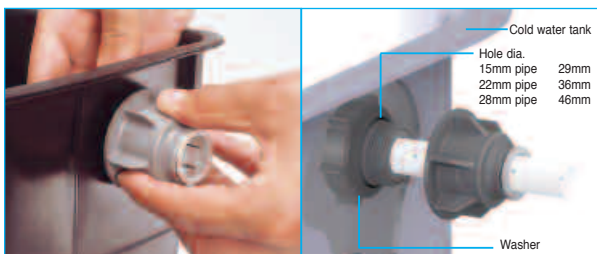
## CONNECTING TO COLD WATER STORAGE TANK

To install the Speedfit Tank Connector, unscrew the nut and push the body of the fitting through the tank hole with the washer on the inside of the tank.

Hand tighten the nut onto the body. Push the pipe into the connector.

Note: Hand tightening the nut onto the body is all that is required. Further mechanical tightening will damage the fitting.

Maximum wall thickness of tank 4mm



## PREVENTING BACK FLOW

The Speedfit Range includes a Double Check Valve (Part No 15DCV) to enable installers to comply with Water Regulation



Schedule 2.15, thus preventing contamination of water arising from back siphonage, backflow or cross connection. Suitable for use with fluid categories 1, 2 and 3 only.

## RADIATOR CONNECTIONS

The most common way of running pipework to a radiator is to run both flow and return pipes central to the radiator position.



The pipes exit a single gang box (fitted with rubber grommets) located at the mid height of the finished radiator position. This also provides a fixed point for other trades to work to and reduces the risk of damage to the pipework.

Once the plasterboard is installed the pipes are passed through the Speedfit Radiator Outlet Plate to exit plasterboard without the need of unsightly holes.

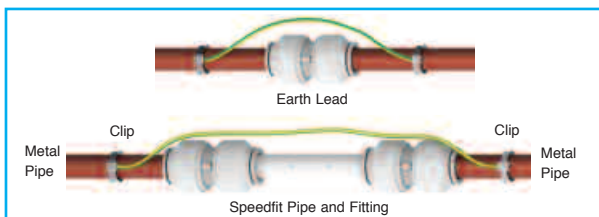
Metal reducing sets which convert radiator valves from 15mm to 10mm are not suitable for use with Speedfit Fittings or Pipe as they can cause damage to the plastic.

## ELECTRICAL CONTINUITY

The plumbing or heating system installer should have these aspects checked to ensure compliance with current IEE Regulations. If in doubt please contact the Speedfit Technical Advisory Service or consult your local Electricity Authority.

IEE Guidance Note 7 provides useful guidance on the design of electrical installations where there is increased risk of electric shock. It recognises that the requirement for supplementary bonding may be relaxed where metal taps and plastic pipes supply other bathroom fittings.

Similarly a metal bath or radiator not connected to an extraneous-conductive-part is not required to be connected to the local supplementary conductors.



## SUPPLEMENTARY BONDING TO BATHROOMS

| Pipe Material |           |                 | Supplementary Bond Required Between                                                                                                                                                  | Comments                                                                                                                              |
|---------------|-----------|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|
| Cold Water    | Hot Water | Central Heating |                                                                                                                                                                                      |                                                                                                                                       |
| <b>P</b>      | <b>P</b>  | <b>P</b>        | Earth terminals of protective conductors of class I and of class II equipment and accessible exposed conductive parts of the building structure.                                     | Bonding of metal taps metal radiators or metal baths is not required unless the bath is connected to the metallic building structure. |
| <b>P</b>      | <b>M</b>  | <b>M</b>        | Hot water pipe, central heating pipes, earth terminals of protective conductors of class I and class II equipment and accessible exposed conductive parts of the building structure. | A bond is not required to the taps either hot nor cold, or to metal baths unless connected to the metallic building structure.        |
| <b>P</b>      | <b>P</b>  | <b>M</b>        | Central heating pipes, the earth terminals of protective conductors of class I and class II equipment and access to exposed conductive parts of the building structure.              | Bonding of metal water taps is not required, nor metal baths unless connected to the metallic building structure.                     |
| <b>M</b>      | <b>M</b>  | <b>M</b>        | All metal pipes, earth terminals of protective conductors class I and class II equipment, and accessible exposed conductive parts of the building structure.                         | Metal pipes themselves can be used as bonding conductors if joints are metal to metal and electrically continuous.                    |
| <b>M</b>      | <b>M</b>  | <b>P</b>        | All metal pipes, earth terminals of protective conductors of class I and class II equipment, and accessible exposed conductive parts of the building structure.                      | Metal central heating radiator does not require bonding.                                                                              |

**P = Plastic M = Metal NB: All Waste Pipes are plastic.**

1. Supplementary bonding is carried out to the earth terminal of protective conductors of class I and class II equipment within the bathroom. A supplementary bond is not run back to the main earth.
2. Metal window frames are not required to be supplementary bonded unless they are electrically connected to the metallic structure of the bonding.
3. Metal baths supplied by metal pipes do not require supplementary bonding if all the pipes are bonded and there is no other connection of the bath to earth.
4. All bonding connections must be accessible and labelled "Safety Electrical Connection - Do Not Remove".

## CONNECTING TO OTHER PLUMBING FIXTURES

As shown in the Product Range List, the Speedfit Range of fittings includes valves, taps, adaptors and connectors for the plumbing of all typical domestic appliances and fittings.

## DISCHARGE PIPES

Speedfit Pipe should not be used to provide the discharge from unvented cylinders, unvented water heaters and sealed systems via the temperature relief and pressure relief valves.

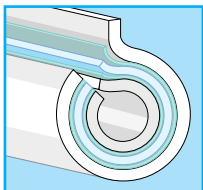
## WATER HEATERS

Speedfit recommend that mains supply pipework to unvented water heaters (up to 15ltr capacity), be run in metal pipes.

## INSTALLING PIPEWORK

### SPEEDFIT BARRIER PIPE

Speedfit Barrier Pipe is manufactured to BS 7291 Parts 1, 2 and 3 Class S and is Kitemarked.



It is made up of 5 layers, the centre of which is a blue coloured oxygen barrier which prevents the ingress of air into the system, thereby reducing the effect of corrosion on metal components.

Because of its low thermal conductivity, when carrying hot water, Speedfit Pipe is cooler and therefore safer to touch. Relatively low heat loss through radiation means that a system retains its heat longer and delivers hot water more quickly and with less wastage than a metal system.

 Speedfit 15mm B-PEX to BS7291 : Part 3 : 2006 Class S  12 ½ BAR 20°C - 4 BAR 82°C - 3 BAR 92°C

 Speedfit 22mm Barrier-PB to BS7291-2 2006 Class S  12 ½ BAR 20°C - 4 BAR 82°C - 3 BAR 92°C

The pipe is available in coils and straight lengths. See page 19. Pipe markings are spaced to aid the making of a good connection when using a Superseal Pipe Insert.

## PIPEWORK SIZING

For general guidance on pipework sizing, please refer to BS6700 or the Institute of Plumbing Engineering Services Design Guide. Speedfit Fittings are suitable for pipes within  $\pm 0.1\text{mm}$  of nominal size. They can be used with copper pipe to BS EN 1057 or Speedfit Plastic Pipe.

The Product Range List shows the fittings available for reducing pipe diameters within the system.

Speedfit Pipe is available in straight lengths and coils.

## PIPE BENDING

Gentle bends can be made with pipe clips on either side of the curve, positioned to maintain the bend radius.



Tighter bends can be achieved by using the cold forming bends shown on page 27.

Internal Bending Springs are available in 10mm to 22mm sizes. See page 27.

It is also possible to bend Speedfit Pipe using a standard pipe bender. The pipe should not be heated with a blowlamp or hot air gun.

Minimum bend radii for Speedfit Pipe are as follows:

| <i>Min Radius</i>              | <i>Pipe Diameter</i> |       |       |       |
|--------------------------------|----------------------|-------|-------|-------|
|                                | 10mm                 | 15mm  | 22mm  | 28mm  |
| <b>with Cold Forming Bends</b> | 30mm                 | 75mm  | 110mm | -     |
| <b>with Clips</b>              | 100mm                | 175mm | 225mm | 300mm |

For bends of radii smaller than those shown, standard elbow fittings are recommended.

## PIPE SUPPORT AND CLIPPING

There are two types of pipe clip in the Speedfit Range.



Firstly, a nail clip is used for fixing to timber when running concealed pipe work i.e. underfloor or in a roof space. This clip takes less time to fit and is compact which allows pipework to be fixed close together when space is at a premium.



The second type uses a screw and therefore takes a little longer to fix. When pipes are required to cross over, it is possible to add a spacer to the clip. This will give room between the pipe and the wall to allow the pipes to cross over. If pipework needs to be insulated, using the spacer will give room for the lagging to be applied.

Pipe clips should not be fitted any closer than 60mm from the end of the fitting to allow for expansion. Pipes should always be adequately supported to prevent undue stress or side load on the fittings.

## RECOMMENDED CLIP SPACING

For surface mounted pipes.

| <i>Pipe Diameter</i> | <i>Clip Spacing</i>   |                     |
|----------------------|-----------------------|---------------------|
|                      | <i>Horizontal Run</i> | <i>Vertical Run</i> |
| 10 - 15mm            | 300mm                 | 500mm               |
| 22mm                 | 500mm                 | 800mm               |
| 28mm                 | 800mm                 | 1,000mm             |

## PIPE SIZING

For general guidance on pipework sizing, please refer to BS6700 and BS5449 or the Institute of Plumbing Engineering Services Design Guide. Speedfit Fittings are suitable for connection to pipe sizes within  $\pm 0.1\text{mm}$  of nominal size.

The maximum heat carrying capacity and flow of Speedfit Pipe, based on 1.2m/s velocity and an 11°C temperature drop is shown in the table below.

| <i>Pipe size</i> | <i>Max Capacity<br/>KW</i> | <i>Max Flow<br/>litres/sec</i> | <i>Headloss<br/>m/m pipe</i> |
|------------------|----------------------------|--------------------------------|------------------------------|
| 10mm             | 1.948                      | 0.042                          | 0.283                        |
| 15mm             | 5.941                      | 0.129                          | 0.139                        |
| 22mm             | 13.604                     | 0.295                          | 0.084                        |
| 28mm             | 21.991                     | 0.478                          | 0.062                        |

## PIPEWORK INSULATION

The insulation requirements for Speedfit Pipe are the same as those for copper and should comply with BS6700 and BS5422.

## CONCEALED PIPEWORK

The flexibility of Speedfit Pipe gives it the ability to be threaded through concealed or inaccessible spaces without disruption to surrounding structures, making major savings in installation time.

Pipework can be “cabled” through drilled holes in joists and rafters. Therefore, pipework can be installed after floorboards have been laid, working below the floor before the ceiling is installed.

This makes site work far safer as the installer does not have to balance on open joists with the risk of dropping tools or equipment on other people below.

This will also eliminate the risk of damage by floorboard nails. There is no need for dry runs since pipe can be cut and connections made in-situ.

Rigid pipe, such as copper, can only be fed under floor in short lengths. However, Speedfit Pipe, being flexible, can run from one fitting to another without having to install a connector in between.

Speedfit needs no jointing materials, eliminating the risk of fire from the use of a blowlamp, solder and flux.

## TRADITIONAL JOISTS

Instructions on the drilling of joists is given in the Building Regulations Approved Document A, and summarised as follows:

1. Holes should be no greater than 0.25 of the depth of the joist.
2. Holes should be drilled at the neutral axis.
3. Holes should not be less than 3 diameters (centre to centre) apart.
4. Holes should be located between 0.25 and 0.4 times the span from the support.



## TIMBER I BEAM JOISTS

Several types of joists are available and Speedfit recommends that specific manufacturers details are consulted. However, the following can be used for general guidance.

- Holes may be located vertically anywhere in the web, but leave 3mm web at the top and/or bottom of hole. Do not cut into joist flanges when cutting the web.
- If more than one hole is to be cut in the web, the distance between the edges of the holes must be at least 2x diameter of the largest hole.
- Generally joists are manufactured with 38mm perforated knockouts in the web at approximately 300mm centres along the length of the joist.



## CROSS WEB JOISTS

Unlike I beam joists, pipe can be cabled anywhere within the open Web as no drilling is required. However, the top



and bottom flanges must not be notched. Avoid damaging the outside diameter of the pipe as you cable through the metal cross web members.

## TIMBER FRAMED CONSTRUCTION

Speedfit is well suited for timber frame construction. Ensure that the structural integrity is not compromised when installing the pipework.

If the pipe passes through an external wall, care must be taken not to damage the vapour barrier and should be installed on the inside of the thermal insulation layer.

If this is not possible, the use of conduit should be specified at the design stage.

## STEEL FRAMED CONSTRUCTION

Speedfit is well suited for steel frame construction and care should be taken when installing the pipework.

All runs should be installed through preformed holes in the structure and protected by a rubber or plastic grommet.

Where clipping of pipework is restricted, cable ties may be used to secure the pipe.

As with all installations, make sure that any pipework passing through walls and floors does not affect the fire resistant properties of the structure.

## DRY LINED WALLS

Speedfit Pipework can be easily cabled through studwork and within wall systems as well as behind “dot and dab” plasterboard installations. Speedfit 10mm Barrier Pipe is most commonly used to feed radiators.

If incorporating fittings in this way, collet covers or collet clips must be used with the **Standard** Range of Fittings.

## WET PLASTER

To prevent surface damage to the plaster caused by expansion and contraction of Speedfit Pipes, it is important to ensure that all Speedfit Pipework is channelled into the wall and protected with appropriate sleeving. Alternatively, the pipework can be surface mounted and boxed in if required for aesthetic appearance.

## LAYING OF PIPE IN CONCRETE AND MASONRY

Speedfit Pipe and Fittings can be laid in concrete and masonry providing they are installed in conduit pipe with access boxes for the fittings. As stated in Water Regulation Schedule 2.7 and BS 8000 : Part 15, fittings and pipe should be removable for possible replacement. Insulation is also recommended to protect against heat loss and the effects of frost.



Speedfit Conduit Pipe is supplied in either 15mm or 22mm in coil lengths of 25m or 50m. The flexible convoluted pipe has an outside diameter of 24mm and 30mm.

## EXPOSED PIPEWORK

On long exposed runs of pipework, the expansion of Speedfit Pipe when warm (1% on length between 20 to 82°C) can cause it to sag between clip fixings. When this is undesirable, pipework can be boxed in or replaced with rigid copper pipe.

Speedfit Pipe and Fittings are stabilised to withstand limited exposure to ultra-violet radiation in sunlight but are not designed for permanent direct exposure. Under such conditions painting or lagging is required. Pipe and fittings should also be lagged to prevent frost damage.

## CHEMICAL EFFECTS

Only water or oil based paints should be used. Do not allow Speedfit fittings to come into contact with jointing compounds, cellulose based paints, paint thinners or strippers, solder flux, acid based descalents or aggressive cleaning products including those below pH4, high in hypochlorite (e.g. bleach) or containing hydrogen peroxide. (See the DISINFECTION OF HOT AND COLD WATER SYSTEMS section of the installation advice for specifically permitted disinfection procedures). If there is a risk of any chemical treatments coming into contact with Speedfit, please contact the Technical Advisory Service first to check compatibility.

## FLUXES AND SPEEDFIT

JG Speedfit does not recommend that fluxes of any type come into contact with our pipe and fittings. However, if fluxes are to be used in an environment where Speedfit is installed then we recommend installers use non-acidic and zinc chloride free fluxes such as Fernox Flux.

## ACOUSTIC

Properly installed, Speedfit Pipes are virtually silent in operation and do not resonate; they absorb the acoustic vibrations and pressure waves created by cavitations, water hammer, float operated valve oscillation and other hydraulic effects. The inherent flexibility of Speedfit Pipe effectively eliminates these troublesome problems, including those that occur when, due to thermal expansion, metal pipes rub against structural members and where long, straight runs of rigid pipe amplify water borne noise.

## PROTECTION AGAINST RODENTS

When used in locations vulnerable to rodent attack, all plastic pipes and fittings should be adequately protected within sealed ducts.

Speedfit Products along with other materials such as electrical cables may be damaged if rodents are present. If vermin infestation is suspected then a rodent exterminator should take appropriate action.

## BIOLOGICAL

No taste, colour, odour or toxicity is imparted to water by Speedfit Components, nor do they promote microbiological growth.

In accordance with BS7291: Part 1 requirements, the opacity of both pipes and fittings allows insufficient light to pass for the growth of algae.

Tests within the Water Regulations Advisory Scheme, have approved Speedfit Pipe and Fittings to BS 6920 for water quality.

## SYSTEM TESTING

On completion of the plumbing and heating system it is essential that system checking and a hydraulic wet test takes place. Connections to boilers, radiators and sanitary ware should first be capped or plugged.

Testing Should be carried out at 2 bar for 10 minutes followed by 10 bar for 10 minutes.

This testing combined with other relevant checks, should reveal most



system problems. Any components within the system not designed to take these pressures should be disconnected.

Before carrying out a pressure test ensure all Speedfit Pipe and fittings are installed correctly. Speedfit Barrier Pipe is printed with insertion marks to help ensure full insertion has been achieved.

**Remember pressure testing is NOT a substitute for making sure fittings are clean and free of any grit, dirt or swarf and the pipe is correctly inserted (see Making a Good Connection).**

## SYSTEM COMMISSIONING AND FLUSHING

With existing systems, flushing prior to the use of Speedfit is essential to remove any harmful contamination or chemical residues from elsewhere in the system.

For the installation of central heating systems flushing procedures must be in line with BS7593 code of practice for treatment of water in domestic hot water heating systems.

Flux residues used in the soldering of capillary fittings are very corrosive. Dirt and grit, which can enter the system when Speedfit Pipe is being pushed through underfloor or across a roof space, must be removed.

During the commissioning of a heating system, all air must be removed from the system before the boiler is allowed to fire. This will ensure pockets of air do not cause localized overheating within the system as this could have a detrimental affect on the pipework and boiler.

For further advice on chemical flushing agents and inhibitor treatments, the following manufacturers should be contacted: Fernox Manufacturing Ltd., 01799 550811 or Sentinel Betz Dearborn Ltd., 0151 420 9595.

## DISINFECTION OF HOT AND COLD WATER SYSTEMS

Speedfit can be disinfected with chlorine (sodium hypochlorite) after installation. Domestic systems are disinfected with a solution of chlorine with a concentration of 50ppm (mg/l) for one hour. The concentration should not be less than 30ppm at all draw off points after this time.

Other disinfection methods and chemicals (e.g. ozone and hydrogen peroxide) are now in common use. Only those specifically recommended as suitable for contact with plastic plumbing systems and, where necessary, employing specialist contractors may be used with Speedfit.

Disinfection solutions must only come into contact with the internal (wet) surfaces of the system. If any normally dry surfaces of a Speedfit fitting come into contact with disinfection solution the whole fitting must be replaced immediately. The disinfection solution must be immediately flushed out at all draw off points with fresh, wholesome water at the end of the disinfection period. **The solution must not be left in the system.**

## TECHNICAL ADVISORY SERVICE

The JG Speedfit Technical Advisory Service is available to assist and advise on all aspects of using the Speedfit system. The service is available between 8.00am and 5.00pm, Monday to Friday on Telephone No. 01895 425333 and Fax No. 01895 425350. Products within this Product Guide are designed for use within UK plumbing and heating installations or in other countries where similar installation requirements apply. For information on products suitable for use in other countries please consult our Technical Advisory Service.

We take pride in the quality of our products and all complaints are investigated thoroughly. If you have a problem with a Speedfit Product please return both fitting and pipe to us for investigation. We will need at least 50mm of pipe to ensure an accurate analysis. If there is a suspicion that the pipe is faulty, please provide marking details from the pipe.

## METAL FOIL TAPE

JG Speedfit aluminium Foil Tape can be used to fulfil the NHBC requirements for the identification of location of plastic pipes in or behind a wall surface by a metal detector. It features a bright aluminium finish, rubber/resin high-tack adhesive and quality siliconised backing paper to allow the easy handling of short, cut lengths.

**DO NOT stick the tape to the Speedfit pipe or fittings or those of any other manufacturer.**

## COMMON PROBLEMS AND IDENTIFICATION

**Problem :** Burst or melted pipe.

Pipe will be distorted showing either a 'Parrot beak' look or a long opening with the edges of the pipe melted in a wave shape.

**Identification :** A 'Parrot beak' will have been formed by the pipe bursting due to the water freezing. If the Pipe has a melted appearance it will have been subject to a temperature in excess of 128°C. This will have been caused by direct contact with a heat source such as a blowtorch or flue pipe or by water or steam within the system rising above safety levels.

**Problem :** A fitting or part of a fitting dissolved - the fitting may have blown off the pipe and may have missing component parts.

**Identification :** The fitting will have failed because of a chemical attack. The most common attack is from acid based solder flux running down into the fitting during soldering of a nearby copper fitting or flux coming into contact with the fitting in some other way.

**Problem :** Weep from fitting.

**Identification :** The pipe has not been fully inserted up to the pipe stop or one or both of the 'O' rings have been damaged by burrs or sharp edges on the end of pipe. See 'What Not to Do' on page 09.

**Problem :** The fitting has blown off the pipe. Fitting is missing the collet, the pipe insert is still inside the fitting after the pipe has come out.

**Identification :** If this happens on first fix, the most likely reason is that the pipe has not been fully inserted into the fitting, up to the pipe stop, and the system has not been pressure tested.

If the collet (gripping device) is missing everything will blow out. If the collet is there and the pipe support is still inside the connector but the pipe has still blown out, this means that full insertion had not been accomplished.

## UNDERFLOOR

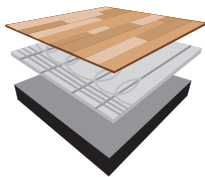
### UNDERFLOOR HEATING

The Speedfit Underfloor Heating System has been designed to be quick and easy to install with components designed and manufactured to ISO9001 and DIN4726.

The Speedfit System has hot water pumped from a boiler to a pump pack, where it is mixed to approximately 50°C then distributed via a manifold to heating circuits made using Speedfit Barrier Pipe.

In concrete floors, the pipe is laid on insulation and then covered with a screed on which can be laid almost any type of floor covering.

For timber floor, spreader plates are laid between the joists and the floor decking or on the underside of the floor. Speedfit Pipe is pushed into the grooves on the plates.



The floor area is typically warmed to between 25°C and 28°C, providing an even distribution of heat at only slightly higher than room temperature.

A wide range of electrical components means The System can have as much or as little control as required.

### TECHNICAL CHECKLIST

The Technical Checklist for Underfloor Heating Products is on page 75.



TURN TO THE NEXT PAGE TO VIEW MORE INFORMATION ON OUR UNDERFLOOR HEATING PRODUCTS AND SERVICES!

## **UNDERFLOOR**

### **SPEEDFIT SUPPORT**

The JG Speedfit Underfloor Heating system offers a range of products to ensure that a wide variety of project types and sizes can be catered for. All pipe connections are made with a Speedfit push-in connection and the new JG Layflat pipe system has made fixing plastic pipe a far easier experience.

Speedfit Support's national team of technical engineers is available to help you get the best from your Speedfit System, be it assistance or advice.

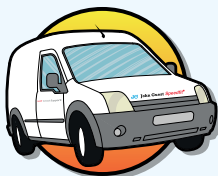
Their service includes a free underfloor heating estimate, onsite installation advice, a technical helpline and a free CAD design service.

**Technical Help Desk: 01895 425333**  
**8am to 5pm Monday through Friday**

HI! I'M DAVE FROM  
SPEEDFIT SUPPORT,  
AND WE'RE HERE TO  
SOLVE ALL OF YOUR  
UNDERFLOOR HEATING  
QUERIES!



# ***SPEEDFIT*** **SUPPORT**



*Onsite Installation Advice*



*Free Design Service*



*Online Project  
Estimator*



*Technical Helpline*

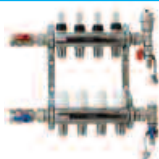


*Online Info*

## **UNDERFLOOR**

### **MANIFOLDS AND FIXING SYSTEMS**

#### **MANIFOLDS - STAINLESS STEEL**



The manifolds are complete with adjustable flow gauge, drain valve and air bleed valve. They are pre-assembled on wall brackets and supplied with screws and plugs. Also supplied with 'STS' Pipe Inserts and Collet Clips.

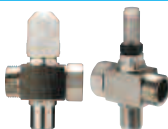
| PART No.     | DESCRIPTION | PACK QTY |
|--------------|-------------|----------|
| JGUFHMAN2    | 2 Zone      | 1        |
| JGUFHMAN3    | 3 Zone      | 1        |
| JGUFHMAN4/2  | 4 Zone      | 1        |
| JGUFHMAN6/2  | 6 Zone      | 1        |
| JGUFHMAN8/2  | 8 Zone      | 1        |
| JGUFHMAN10/2 | 10 Zone     | 1        |
| JGUFHMAN12/2 | 12 Zone     | 1        |

#### **CONTROL PACK - NICKEL PLATED**



| PART No.    | DESCRIPTION  | PACK QTY |
|-------------|--------------|----------|
| JGCONTROL/3 | CONTROL PACK | 1        |

#### **MANIFOLD EXTENSION KIT - NICKEL PLATED**



| PART No.      | DESCRIPTION            | PACK QTY |
|---------------|------------------------|----------|
| JGUFHMANEXT/2 | Manifold Extension Kit | 1        |

Enables a manifold to be extended by one or more zones.

#### **MANIFOLD ELBOW CONNECTOR - NICKEL PLATED**



| PART No.      | DESCRIPTION              | PACK QTY |
|---------------|--------------------------|----------|
| JGUFHMANELB/2 | Manifold Elbow Connector | 1        |

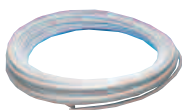
Enables a pump pack and manifold to be installed at 90° to each other.

#### **CONDUIT ELBOW**



| PART No.    | DESCRIPTION   | PACK QTY |
|-------------|---------------|----------|
| JGUFHCONELB | Conduit Elbow | 50       |

## SPEEDFIT PEX BARRIER PIPE



| PART No.           | SIZE<br>MM X M  | PACK<br>QTY | BOX<br>QTY |
|--------------------|-----------------|-------------|------------|
| <b>15BPEX-50C</b>  | <b>15 x 50</b>  | <b>1</b>    | <b>5</b>   |
| <b>15BPEX-100C</b> | <b>15 x 100</b> | <b>1</b>    | <b>5</b>   |
| <b>15BPEX-120C</b> | <b>15 x 120</b> | <b>1</b>    | <b>5</b>   |
| <b>15BPEX-150C</b> | <b>15 x 150</b> | <b>1</b>    | <b>4</b>   |

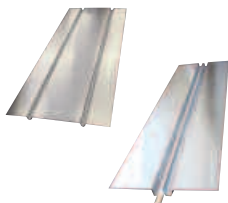
## **Layflat Pipe** *Lays Flat - Stays Flat - Ultra Flexible*

### JG LAYFLAT® POLYBUTYLENE BARRIER PIPE



| PART No.          | SIZE<br>MM X M  | PACK<br>QTY | BOX<br>QTY |
|-------------------|-----------------|-------------|------------|
| <b>15BPB-50C</b>  | <b>15 x 50</b>  | <b>1</b>    | <b>6</b>   |
| <b>15BPB-100C</b> | <b>15 x 100</b> | <b>1</b>    | <b>4</b>   |
| <b>15BPB-120C</b> | <b>15 x 120</b> | <b>1</b>    | <b>4</b>   |
| <b>15BPB-150C</b> | <b>15 x 150</b> | <b>1</b>    | <b>3</b>   |
| <b>15BPB-300C</b> | <b>15 x 300</b> | <b>1</b>    |            |

## SPREADER PLATES



| PART No.          | SIZE<br>MM X MM   | PACK<br>QTY |
|-------------------|-------------------|-------------|
| <b>JGUFHSP400</b> | <b>390 x 1000</b> | <b>10</b>   |
| <b>JGUFHSP250</b> | <b>390 x 250</b>  | <b>10</b>   |
| <b>JGUFHSP165</b> | <b>165 x 1000</b> | <b>20</b>   |

Spreader Plates 390 x 1000mm and 390 x 250mm are laid across traditional joists.

Spreader Plates 165 x 1000mm are fixed to the underside of flooring between traditional or TJI Joists.

Available in Pack Multiples only.

## PIPE STAPLES

Speedfit offer several ways of securing pipe to the insulation layer in a screeded floor.



| PART No.             | DESCRIPTION              | PACK<br>QTY |
|----------------------|--------------------------|-------------|
| <b>JGUFHSTAPLE40</b> | <b>40mm Pipe Staples</b> | <b>300</b>  |
| <b>JGUFHSTAPLE</b>   | <b>60mm Pipe Staples</b> | <b>300</b>  |

Black Staples are barbed to ensure a secure fixing to the insulation. Easy fixing is carried out by using a Staple Gun, securing pipe to the insulation with an easy repeatable action.

## STAPLE GUN



| PART No.        | DESCRIPTION       | PACK<br>QTY |
|-----------------|-------------------|-------------|
| <b>JGUFHGUN</b> | <b>Staple Gun</b> | <b>1</b>    |

## MOUNTING RAIL



| PART No.         | DESCRIPTION                | PACK QTY   |
|------------------|----------------------------|------------|
| <b>JGUFHRAIL</b> | <b>2 Metre Long</b>        | <b>16</b>  |
| <b>JGUFHPIN</b>  | <b>Rail Pins For Above</b> | <b>100</b> |

Mounting Rails offer a quick installation of 15mm pipe. Supplied 2 metres long, the rails are pre scored every 100mm for easy cutting. The rail can be secured to the insulation using red Rail Pins. Available in Pack Multiples

## FIXING TOOL



| PART No.         | DESCRIPTION                           | PACK QTY |
|------------------|---------------------------------------|----------|
| <b>JGUFHTOOL</b> | <b>For Easy Fixing Of Floor Clips</b> | <b>1</b> |

## FLOOR CLIPS



| PART No.         | DESCRIPTION       | PACK QTY   |
|------------------|-------------------|------------|
| <b>JGUFHCLIP</b> | <b>Floor Clip</b> | <b>100</b> |

Floor Clips screw easily into insulation, they are best installed using a Fixing Tool. Available in Pack Multiples only.

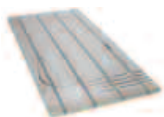
## EDGE STRIP



| PART No.         | DESCRIPTION          | PACK QTY |
|------------------|----------------------|----------|
| <b>JGUFHEDGE</b> | <b>25 Metre Roll</b> | <b>1</b> |

Supplied in 25 metre rolls, the edge strip is placed round the edge of each room to provide insulation of the heated floor.

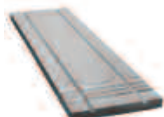
## OVERFIT® BOARD



| PART No.           | DESCRIPTION<br>MM X MM              | PACK QTY  |
|--------------------|-------------------------------------|-----------|
| <b>JGUFHBOARD1</b> | <b>Overfit Board<br/>1250 x 600</b> | <b>10</b> |

Used to install underfloor heating pipe over an existing floor structure

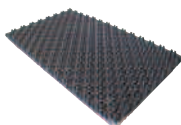
## UNDERFIT® BOARD



| PART No.           | DESCRIPTION<br>MM X MM               | PACK QTY  |
|--------------------|--------------------------------------|-----------|
| <b>JGUFHBOARD2</b> | <b>Underfit Board<br/>1200 x 350</b> | <b>10</b> |

Used to install underfloor heating pipe between existing joists

## FLOOR PANELS



| PART No.         | DESCRIPTION                          | PACK QTY  |
|------------------|--------------------------------------|-----------|
| <b>JGUFHTILE</b> | <b>Floor Tile<br/>1400mm x 800mm</b> | <b>12</b> |

Supplied in packs of 12, Speedfit Floor Tiles have an 11mm layer of insulation for support and additional thermal insulation.

# UNDERFLOOR HEATING SPARE PARTS

|                                                                                     | PART NO. | DESCRIPTION                | PACK QTY |
|-------------------------------------------------------------------------------------|----------|----------------------------|----------|
|    | SPUFH7   | Manifold Ball Valve - RED  | 1        |
|    | SPUFH8   | Manifold Ball Valve - BLUE | 1        |
|    | SPUFH9   | Drain/Filling Valve        | 1        |
|    | SPUFH10  | Manifold Flow Meter        | 1        |
|    | SPUFH11  | Manifold Isolating Valve   | 1        |
|    | SPUFH13  | UFH Air Vent               | 1        |
|    | SPUFH14  | PTFE Washer                | 1        |
|  | SPUFH15  | Service Kit - JGCONTROL2   | 1        |
|  | SPUFH16  | Service Kit - JGROOMPACK   | 1        |
|  | SPUFH17  | Connection Box - Stat      | 1        |

# MAINS VOLTAGE CONTROLS

## ACTUATOR VALVES



| PART No.       | DESCRIPTION                  | PACK QTY |
|----------------|------------------------------|----------|
| JGUFHA(240V)/2 | 240 v Circuit Actuator Valve | 1        |

## TOUCHSCREEN TIME CLOCK - 4 CHANNEL



| PART No. | DESCRIPTION                      | PACK QTY |
|----------|----------------------------------|----------|
| JGTM4    | Touchscreen Time Clock 4 Channel | 1        |

## WIRING CENTRE - 8 ZONE



| PART No. | DESCRIPTION          | PACK QTY |
|----------|----------------------|----------|
| JGUH3    | Wiring Centre 8 Zone | 1        |

## PROGRAMMABLE ROOM THERMOSTATS



| PART No. | DESCRIPTION                                         | PACK QTY |
|----------|-----------------------------------------------------|----------|
| JGPRTE   | Programmable Room Thermostat                        | 1        |
| JGPRTHW  | Programmable Room Thermostat Plus Hot Water Control | 1        |

## DIAL SET BACK ROOM THERMOSTAT



| PART No. | DESCRIPTION                  | PACK QTY |
|----------|------------------------------|----------|
| JGDSSB   | Dial Setback Room Thermostat | 1        |

# LOW VOLTAGE UNDERFLOOR HEATING NETWORK CONTROL SYSTEM

The new Underfloor Heating Network Control System from JG Speedfit differs from a normal underfloor heating system in that low voltage electrical components are ‘networked’ together using computer network cable. The system is based around a wiring centre that has connection for boiler, pump and thermostats.

This gives the user a number of options:-

- Direct control from a Touchpad Controller

For further information see our Underfloor Heating brochure.



Scan here with a smartphone to obtain a pdf version of our UFH brochure.

## PROGRAMMABLE ROOM THERMOSTATS



| PART No.      | DESCRIPTION                                         | PACK QTY |
|---------------|-----------------------------------------------------|----------|
| JGSTAT/V3     | Programmable Room Thermostat                        | 1        |
| JGSTATPLUS/V3 | Programmable Room Thermostat Plus Hot Water Control | 1        |

## TEMPERATURE SENSOR PROBE



| PART No. | DESCRIPTION          | PACK QTY |
|----------|----------------------|----------|
| JGPROBE  | Non Electrical Probe | 1        |
| JGSENSOR | Sensor Box For Above | 1        |

## WIRING CENTRE



| PART No. | DESCRIPTION          | PACK QTY |
|----------|----------------------|----------|
| JGUH1    | 8 Zone Wiring Centre | 1        |

## TOUCHPAD NETWORK CONTROLLER



| PART No.       | DESCRIPTION         | PACK QTY |
|----------------|---------------------|----------|
| JGTOUCHPAD/TFT | Touchpad Controller | 1        |

## TOUCHSCREEN PROGRAMMABLE ROOM THERMOSTATS



| PART No.         | DESCRIPTION                                                     | PACK QTY |
|------------------|-----------------------------------------------------------------|----------|
| JGSTAT/TS/V3     | Touchscreen Programmable Room Thermostat                        | 1        |
| JGSTATPLUS/TS/V3 | Touchscreen Programmable Room Thermostat Plus Hot Water Control | 1        |

## TOUCHSCREEN TWIN CHANNEL PROGRAMMABLE ROOM THERMOSTAT



| PART No.      | DESCRIPTION                                           | PACK QTY |
|---------------|-------------------------------------------------------|----------|
| JGSTAT2/TS/V3 | Touchscreen Twin Channel Programmable Room Thermostat | 1        |

Allows one thermostat to control two zones.

## NET MONITOR



| PART No.  | DESCRIPTION          | PACK QTY |
|-----------|----------------------|----------|
| JGNETMON1 | Net Monitor          | 1        |
| JGNETMON2 | Net Monitor With GSM | 1        |

## ETHERNET ADAPTORS



| PART No.   | DESCRIPTION              | PACK QTY |
|------------|--------------------------|----------|
| JGNETADAP1 | Ethernet Adaptor 32 Zone | 1        |
| JGNETADAP2 | Ethernet Adaptor 64 Zone | 1        |

## WIRELESS CONTROLS

- Easy to use
- Easy to install
- Wireless Range up to 100m

The new Wireless Control System permits flexible location of thermostats in domestic heating installations.

The programmable thermostats work in conjunction with the Wireless 8 Zone Wiring Centre, which is mains powered and is ideally suited to warm water underfloor heating as well as radiator installations. To extend the Wireless range, wireless repeaters are available to 'boost' the signal.

### WIRELESS MULTI MODE THERMOSTAT



| PART NO. | DESCRIPTION                                            | PACK QTY |
|----------|--------------------------------------------------------|----------|
| JGWPRT   | Programmable Room<br>Thermostat                        | 1        |
| JGWPRTHW | Programmable Room<br>Thermostat Plus Hot Water Control | 1        |

### WIRELESS RECEIVER



| PART NO. | DESCRIPTION                 | PACK QTY |
|----------|-----------------------------|----------|
| JGWRRC   | Wireless Receiver<br>2 Zone | 1        |

### WIRELESS REPEATER



| PART NO.  | DESCRIPTION       | PACK QTY |
|-----------|-------------------|----------|
| JGBOOSTER | Wireless Repeater | 1        |

### WIRELESS WIRING CENTRE



| PART NO. | DESCRIPTION                      | PACK QTY |
|----------|----------------------------------|----------|
| JGWWC    | Wireless Wiring Centre<br>8 Zone | 1        |

### EXTERNAL AERIAL



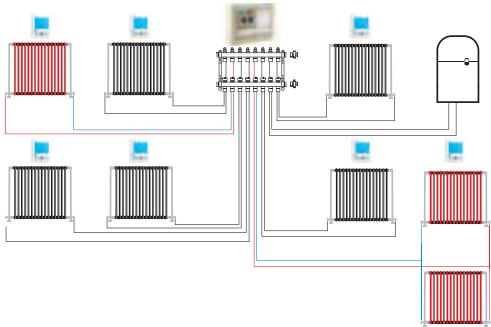
| PART NO. | DESCRIPTION                                                  | PACK QTY |
|----------|--------------------------------------------------------------|----------|
| JGAERIAL | External Aerial For Use With<br>8 Zone Wireless Centre JGWWC | 1        |

# ENERGY SAVER PLUS

## The Economic Way to Heat Your Home

Unlike a conventional system, where radiators are connected to a common flow and return, this manifold system enables each radiator to have its own hot water supply. For ease of plumbing, the hot water can also be coupled to the manifold. Energy saving electrical controls are used to set time and temperature for each room.

For further information see our Underfloor Heating brochure.



Scan here with a smartphone to obtain a pdf version of our UFH brochure.

## MANIFOLDS - STAINLESS STEEL



| PART NO.     | DESCRIPTION | PACK QTY |
|--------------|-------------|----------|
| JGUFHMAN2    | 2 Zone      | 1        |
| JGUFHMAN3    | 3 Zone      | 1        |
| JGUFHMAN4/2  | 4 Zone      | 1        |
| JGUFHMAN6/2  | 6 Zone      | 1        |
| JGUFHMAN8/2  | 8 Zone      | 1        |
| JGUFHMAN10/2 | 10 Zone     | 1        |
| JGUFHMAN12/2 | 12 Zone     | 1        |

## ACTUATOR VALVE



| PART NO.       | DESCRIPTION                  | PACK QTY |
|----------------|------------------------------|----------|
| JGUFHA(240V)/2 | 240 v Circuit Actuator Valve | 1        |

## TOUCHSCREEN TIME CLOCK - 4 CHANNEL



| PART No. | DESCRIPTION                         | PACK QTY |
|----------|-------------------------------------|----------|
| JGTM4    | Touchscreen Time Clock<br>4 Channel | 1        |

## WIRING CENTRE - 8 ZONE



| PART No. | DESCRIPTION             | PACK QTY |
|----------|-------------------------|----------|
| JGUH3    | Wiring Centre<br>8 Zone | 1        |

## PROGRAMMABLE ROOM THERMOSTATS



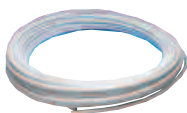
| PART No. | DESCRIPTION                                               | PACK QTY |
|----------|-----------------------------------------------------------|----------|
| JGPRTE   | Programmable Room<br>Thermostat                           | 1        |
| JGPRTHW  | Programmable Room<br>Thermostat Plus<br>Hot Water Control | 1        |

## DIAL SET BACK ROOM THERMOSTAT



| PART No. | DESCRIPTION                     | PACK QTY |
|----------|---------------------------------|----------|
| JGDSSB   | Dial Setback<br>Room Thermostat | 1        |

## SPEEDFIT PEX BARRIER PIPE



| PART No.    | SIZE<br>MM X M | PACK<br>QTY | BOX<br>QTY |
|-------------|----------------|-------------|------------|
| 10BPEX-50C  | 10 x 50        | 1           | 10         |
| 10BPEX-100C | 10 x 100       | 1           | 6          |
| 15BPEX-50C  | 15 x 50        | 1           | 5          |
| 15BPEX-100C | 15 x 100       | 1           | 5          |
| 15BPEX-120C | 15 x 120       | 1           | 5          |
| 15BPEX-150C | 15 x 150       | 1           | 4          |

 **Layflat Pipe** *Lays Flat - Stays Flat - Ultra Flexible*

## JG LAYFLAT® POLYBUTYLENE BARRIER PIPE



| PART No.   | SIZE<br>MM X M | PACK<br>QTY | BOX<br>QTY |
|------------|----------------|-------------|------------|
| 15BPB-50C  | 15 x 50        | 1           | 6          |
| 15BPB-100C | 15 x 100       | 1           | 4          |
| 15BPB-120C | 15 x 120       | 1           | 4          |
| 15BPB-150C | 15 x 150       | 1           | 3          |
| 15BPB-300C | 15 x 300       | 1           |            |

# UNDERFLOOR HEATING FOR CONSERVATORIES AND EXTENSIONS

## CONTROL UNIT



| PART NO.            | DESCRIPTION                     | PACK QTY |
|---------------------|---------------------------------|----------|
| <b>JGROOMPACK/2</b> | <b>Single Room Control Unit</b> | <b>1</b> |

For conservatories or room extensions up to 30m<sup>2</sup>.

## SINGLE ROOM UNDERFLOOR HEATING PACK



| PART NO.             | DESCRIPTION                    | PACK QTY |
|----------------------|--------------------------------|----------|
| <b>JGUFHPACK20/2</b> | <b>Underfloor Heating Pack</b> | <b>1</b> |

For conservatories or room extensions up to 20m<sup>2</sup>.

Pack contains:

- 1 x 15mm x 150m Coil of Pipe
- 1 x Single Room Control Unit
- 1 x Programmable Room Thermostat
- 200 x 15mm Pipe Clips
- 2 x 15mm Pipe Inserts



| PART NO.             | DESCRIPTION                    | PACK QTY |
|----------------------|--------------------------------|----------|
| <b>JGUFHPACK30/2</b> | <b>Underfloor Heating Pack</b> | <b>1</b> |

For conservatories or room extensions up to 30m<sup>2</sup>.

Pack contains:

- 2 x 15mm x 100m Coils of Pipe
- 1 x Single Room Control Unit
- 1 x Programmable Room Thermostat
- 300 x 15mm Pipe Clips
- 8 x 15mm Pipe Inserts
- 2 x 15mm Speedfit Equal Tees
- 2 x 15mm Speedfit Stem Elbows

## WIRELESS SINGLE ROOM UNDERFLOOR HEATING PACK



| PART NO.              | DESCRIPTION                             | PACK QTY |
|-----------------------|-----------------------------------------|----------|
| <b>JGUFHWPACK30/2</b> | <b>Wireless Underfloor Heating Pack</b> | <b>1</b> |

For conservatories or room extensions up to 30m<sup>2</sup>.

Pack contains:

- 1 x Control Unit
- 1 x Wireless Programmable Room Thermostat
- 2 x 15mm x 100m Coils of Pipe
- 300 x Pipe Clips
- 8 x Pipe Inserts
- 2 x 15mm Speedfit Equal Tees
- 2 x 15mm Speedfit Stem Elbows
- 1 x 2 Zone Wireless Receiver



TECHNICAL CHECKLIST - PLUMBING AND HEATING FITTINGS

Fittings and pipe should be kept clean and undamaged before use.

- **Sizes.** 10mm to 28mm diameter.
- **Pipes.** Speedfit fittings can be used with:  
Copper pipe to BS EN 1057  
Speedfit Barrier Pipe to BS7291.  
Speedfit fittings cannot be used on stainless steel pipe.
- **Standards.** Speedfit products are designed and manufactured under a fully integrated system assessed by B.S.I. to BS EN ISO9001. They are approved by the WRAS and BBA. Speedfit PEM PSE and SFM Fittings and Speedfit Barrier Pipe are Kitemarked to BS7291 Parts 1, 2 and 3, Class S. (Licence No. KM39767)
- **Applications.**  
Mains fed and indirect cold water systems  
Vented and unvented hot water systems  
Vented and sealed central heating systems

• **Do not use for Gas, fuel oil or compressed air applications.**

• **Working Temperatures and Pressures**

| Application                                        | Usual working temperature, °C | Maximum working temperature, °C | Maximum working pressure, bar |
|----------------------------------------------------|-------------------------------|---------------------------------|-------------------------------|
| <b>Cold Water</b><br>(indirect and direct mains)   | 20                            | 20                              | 12                            |
| <b>Central Heating</b><br>malfunction at 114       | 82                            | 105, short term                 | 3                             |
| <b>Hot Water</b><br>(including unvented cylinders) | 65                            | 95                              | 6                             |

- **Burst Pressure (fittings).** With copper or plastic pipe at 20°C: Speedfit fittings used with copper or Speedfit barrier pipe will withstand pressures well in excess of normal service conditions.
- **High Temperatures.** Can withstand 114°C intermittently for short periods. The Speedfit system should not be used on an uncontrolled heat source.
- **Insulation.** Should comply with BS6700 and BS5422, as for copper.

• **Minimum Bend Radii (PEX)**

|                                   |       |       |       |       |
|-----------------------------------|-------|-------|-------|-------|
| Pipe diameter                     | 10mm  | 15mm  | 22mm  | 28mm  |
| Min radius with clips             | 100mm | 175mm | 225mm | 300mm |
| Min radius with cold forming bend | 30mm  | 75mm  | 110mm | -     |

- **Clip spacing (in mm).** For surface mounted pipes

| Pipe Diameter | Clip Spacing   |              |
|---------------|----------------|--------------|
|               | Horizontal Run | Vertical Run |
| 10 - 15mm     | 300mm          | 500mm        |
| 22mm          | 500mm          | 800mm        |
| 28mm          | 800mm          | 1,000mm      |

Where pipe is concealed, clipping may only be required where necessary.

- **Expansion (PEX pipe).** 1% on length between 20°C and 82°C.
- **Flow Rates.** Comparable with metal systems.
- **Cleaners, Inhibitors and Descalents.** For advice on the replenishment of additives such as corrosion inhibitors, the following manufacturers should be contacted: Fernox Manufacturing Ltd on 01799 550811 or Sentinel, BetzDearborn Limited on 0800 389 4670.
- **Paint and Chemicals.** Use only water or oil based paint. **DO NOT ALLOW CONTACT WITH** cellulose based paints, paint thinners or strippers, solder flux, acid based descalents or aggressive cleaning products, including those below pH4, high in hypochlorite (e.g. bleach) or containing hydrogen peroxide. (See the DISINFECTION OF HOT AND COLD WATER SYSTEMS section of the installation advice for specifically permitted disinfection procedures).
- **Exposure to Sunlight.** Speedfit products, when used indoors, are not affected by sunlight. When used outdoors protect from ultra violet light by lagging or painting.
- **Side Loads.** John Guest products are not designed to be used whilst under side load as this may adversely affect their ability to function long-term. Always ensure tubes have good alignment with the fitting. They must also not be subjected to any form of impact or other damage, such as being hit or dropped, even accidentally. If fittings have damaged or suffered an impact, they should be replaced immediately. John Guest warranty does not cover loss caused by any form of damage.

## TECHNICAL CHECKLIST - PLUMBING AND HEATING FITTINGS

- **Solder Flux.** No fluxes of any types should come into contact with JG Speedfit Pipe and Fittings. If fluxes are to be used in an environment where Speedfit is installed, then (1) extreme care should be taken to ensure that no such contact takes place and (2) JG recommend installers only use fluxes tested and approved in writing in advance by JG. At the date of this publication, the only such approved flux is Fernox Flux.
- **Chlorine.** Speedfit is not suitable for use in systems where the water contains high levels of chlorine. e.g. swimming pools, fountains etc.
- **Pipe Clips.** Pipe clips should not be fitted any closer than 60mm from the end of the fitting. Pipe should be adequately supported by pipe clips to prevent undue stress (side load) on fittings.
- **Pipe Inserts.** Must be used on all installations when using plastic pipe and should be fully inserted. Only use Speedfit Inserts with Speedfit Pipe.
- **Metal Joists.** When 'cabling' plastic pipe through metal joists ensure rubber grommets are in place to prevent damage to pipe. Use of collet covers or collet clips on fittings recommended.
- **Connection to Boilers.** A minimum 1000mm run of copper pipe must be installed between the boiler and the Speedfit system, as per BS5955: Part 8.
- **Connection to Copper Pipe.** 450mm is the minimum distance to make a solder connection on copper pipe inserted into a Speedfit Fitting. Ensure that any residual flux solder does not come into contact with the fitting.
- **Concrete and Masonry.** Speedfit pipe and fittings can be laid in concrete and masonry providing they are installed in conduit pipe with access boxes for the fittings. This is to enable the pipe to expand and provide accessibility for both pipe and fittings. As stated in Water Regulation Scheme 2.7 and BS 8000 : Part 15, fittings and pipe should be removable for possible replacement. Insulation is also recommended to protect against heat loss and the effects of frost.
- **Electrical Continuity.** If Speedfit is used in an existing metal system which may have been used for earthing, electrical continuity should be reinstated.
- **Valves and Taps.** Plastic 15mm and 22mm valves and taps available from JG Speedfit Ltd are not suitable for central heating installations.
- **1/4 Turn Valves.** These valves have been designed to allow temporary servicing of downstream equipment and must only be used in the fully open or fully closed position.  
DO NOT USE THESE VALVES:
  - In a partially open position to control flow.
  - To provide a permanent termination.
  - Without tubing assembled or plugged (or threaded connections sealed).
  - As a tap or "faucet".
- **Collet Covers.** Collet covers provide added security for standard fittings against pipe disconnection, e.g. the fittings coming into contact with rigid surfaces and behind dry-lining walls. They are offered in white as standard and in red or blue to provide colour coding of pipe.
- **Collet Clips.** White or grey collet clips are used with standard fittings to prevent accidental pipe disconnection. Red or blue clips provide colour coding of pipe. Red and blue clips should not be used to prevent accidental release of pipe.
- **Continuously Operated Re-circulating Systems (secondary hot watercirculation/ring main installations):** A continuously operated re-circulating system is a water-replenished circulating system which is maintained at a constant high temperature to provide a constant source of hot water. Continuously operated re-circulating systems are used to distribute constant hot water to draw off points that may be distant from the source or hot water storage vessel. Continuously operated re-circulating systems are very different from conventional hot water supply and central heating systems found in domestic properties, for which our products have been tested to, under either BS7291 2010 Class S or WRAS approval standards, and for this reason Speedfit products must not be used on any continuously operated re-circulating systems as they are not approved under the current version of these standards.
- **System Testing.** To ensure the pipework and fittings have been installed correctly, whether it be on a new or extended system, it is essential that the system is checked and hydraulically wet tested. Testing should be at 2 bar for 10 minutes and 10 bar for 10 minutes. This testing, combined with other relevant checks, should reveal installation problems and is regarded as good plumbing practice. Speedfit Stop Ends and Plugs are particularly useful during this operation, enabling all outlets and any fittings to be easily plugged. However, system testing should not be regarded as a substitute for correct installation (see also "Making a Good Connection").

## TECHNICAL CHECKLIST - PLUMBING AND HEATING FITTINGS

- **System Flushing.** As is usual practice for any plumbing installation, flushing of the system prior to the use of Speedfit is recommended to remove any contaminants/chemical residue from elsewhere in the system.
- **British Gas Service has accepted the John Guest Speedfit fittings as being suitable for open vented and sealed central heating systems and as eligible for acceptance onto its service contracts.**
- **Vermin.** Speedfit products will need special protection in vermin infested areas.
- **Maximum Torque Figures.** Plastic threads are not generally as strong as brass threads. Customers and end users should be aware of this when choosing products for their applications. Overtightening of plastic threads will cause undue stress and eventual cracking and leakage. The maximum torque figures for BSP and BSPT threads used on Speedfit plumbing products in mating threads conforming to the relevant British or International thread standards.

| <b>Threads</b> | <b>Size</b> | <b>Maximum Torque</b> |
|----------------|-------------|-----------------------|
| <b>Plastic</b> | 1/2"        | 3.0 Nm                |
|                | 3/4"        | 4.0 Nm                |
| <b>Brass</b>   | 1/2"        | 4.0 Nm                |
|                | 3/4"        | 5.0 Nm                |

It is recommended that all installations are checked prior to use to determine that seal has been made.

## TECHNICAL CHECKLIST - UNDERFLOOR HEATING

- **Applications.** Underfloor Heating Installations in solid or timber floors.
- **Pipes.** 15mm JG Speedfit Barrier Pipe to BS 7291, Parts 1, 2 and 3 Class S.
- **DO NOT USE Speedfit UFH Products for Gas, fuel oil or compressed air applications.**
- **Floor Insulation.** Should be a suitable material and thickness to comply with current regulations.
- **Minimum Bending Radii.** For Speedfit B-PEX Pipe is 175mm.
- **Expansion (PEX - Pipe).** 1% on length between 20°C and 82°C.
- **Cleaners, Inhibitors and Descalents.** For advice on the replenishment of additives such as corrosion inhibitors, the following manufacturers should be contacted Fernox Manufacturing Limited on 01799 550811 or Sentinel, BetzDearborn Limited on 0151420 9595.
- **Paint and Chemicals.** Only use water or oil based paint. DO NOT ALLOW CONTACT WITH cellulose based paints, paint thinners or strippers, solder flux or acid based descalents or aggressive household cleaning products.
- **Exposure to Sunlight.** Speedfit products, when used indoors, are not affected by sunlight. When used out doors protect from ultra violet light by lagging or painting.
- **Pipe Inserts.** Must be used on all installations when using plastic pipe and should be fully inserted.
- **Electrical Components.** Electrical products in the Speedfit Underfloor Heating System are designed only to be used in U.K. Electrical Supply situations.
- **Electrical Continuity.** If Speedfit is used in an existing metal system which may have been used for earthing, electrical continuity should be reinstated.
- **Collet Clips.** White and Grey collet clips are used with standard fittings to prevent accidental pipe disconnection. Red or blue clips provide colour coding of pipe. Red and blue clips should not be used to prevent accidental release of pipe.
- **Pre-Screed System Testing.** To ensure the pipework has been installed correctly and prior to the screed being laid, it is essential that the system is checked and hydraulically wet tested.  
**Testing should be carried out at 2 bar for 10 minutes and 10 bar for 10 minutes.**  
This testing, combined with other relevant checks, should reveal installation problems and is regarded as good plumbing practice.
- **Pressurisation During Screed Laying & Curing.** In accordance with BS1264-4, the system should be left under pressure at a minimum of 6 bar for the duration of the laying and curing of the screed.  
**Under NO circumstances should the UFH System be used to quicken the screed drying process.**
- **System Flushing.** As is usual practice for any plumbing installation, flushing of the system prior to the use of JG Speedfit is recommended to remove any contaminants/chemical residue from elsewhere in the system.
- **Vermin.** Speedfit products should not be used in vermin infested areas.
- **Frost Protection.** During the installation process it is important that pipe containing water be protected from frost

## TECHNICAL CHECKLIST

### - FITTINGS FOR COLD WATER SERVICES

- **Applications.** Speedfit Fittings for Cold Water Services are designed to connect MDPE pipes (MRS-PE80) used above or below ground, to convey potable water from distribution mains to individual properties.
- **Pipes.** The Fittings can be used with:-
  - Blue MDPE pipe to BS6572.
  - Black MDPE pipe to BS6730.
  - Pipes conforming to ISO1611/1, BS ISO11922 and DIN16893.
- **Adaptors.** Are available for:-
  - Copper to BS EN1057 and PEX or PB to BS7291.
  - Screwed pipe.
  - LDPE to BS1972 Class C and Class D in 1/2" and 3/4" sizes.
- **Fittings for PEX and Copper Pipe.** Must not be buried into ground, soil, concrete or other substrates.
- **Working Temperatures and Pressures.** Maximum working pressure 16 Bar @ 20°C.
- **Standards.** The Fittings are approved by the Water Regulations Advisory Scheme.
- **Performance.** The Fittings are manufactured from tough plastic material well able to meet the stringent requirements of the water industry. They have been approved by the WRAS and, as such, have passed the 'pull out test' where a force shown below is applied to a connection between MDPE pipes and a fitting for 5 minutes without the connection failing.

|                   | <i>Size</i> |      |      |
|-------------------|-------------|------|------|
| <i>Test Force</i> | 20mm        | 25mm | 32mm |
| <i>Newtons</i>    | 1900        | 2500 | 4100 |
| <i>lbs</i>        | 427         | 562  | 921  |

- **DO NOT USE FOR Gas, fuel oil or compressed air applications or hot water.**
- **Chemical Effects.** For below ground applications the fittings require no additional preparations - coating etc. When used above ground, avoid contact with aggressive chemical compounds. Protect from frost where necessary. In the United Kingdom, potable water does not contain high levels of chemicals (eg chlorine etc) that would adversely affect Speedfit Cold Water Fittings.
- **Exposure to Sunlight.** Permanent exposure to direct sunlight will necessitate lagging the fittings.
- **Pipe Inserts.** Pipe inserts must be used and fully inserted on all connections to MDPE, LDPE, PEX or PB pipe.
- **System Testing.** Pressure test to 1.5 times working pressure for 10 minutes before connecting to the mains supply. It is recommended that all pipe and fitting installations are pressure tested after installation before handing over to the final user
- **Maximum Torque Figures.** The maximum torque figures for BSP and BSPT threads used on Speedfit products are as follows:-

| <i>Size</i> | <i>Maximum Torque</i> |
|-------------|-----------------------|
| 1/2         | 3.0 Nm                |
| 3/4         | 4.0 Nm                |

It is recommended that all installations are checked prior to use to determine that a seal has been made.

The maximum torque figures quoted for use with Speedfit fittings are dependent on the mating thread conforming to the relevant British International thread standards.



## NOTES



# John Guest Speedfit Limited

Horton Road, West Drayton, Middlesex UB7 8JL, England.  
Tel: 01895 449233. Fax: 01895 420321 [www.speedfit.co.uk](http://www.speedfit.co.uk)  
Technical Help Desk: 01895 425333

The company has a policy of continuous research and development and reserves the right to amend without notice the specification and design of all products illustrated in this catalogue. For further details of terms and conditions, please contact our Customer Services Department. Subject to Terms and Conditions of Sale available on request.

**JG**, **John Guest**<sup>®</sup>, **Speedfit**<sup>®</sup> and **JG Layflat**<sup>®</sup> are registered trademarks of **John Guest International Limited** © Copyright 2013.



AVAILABLE FROM